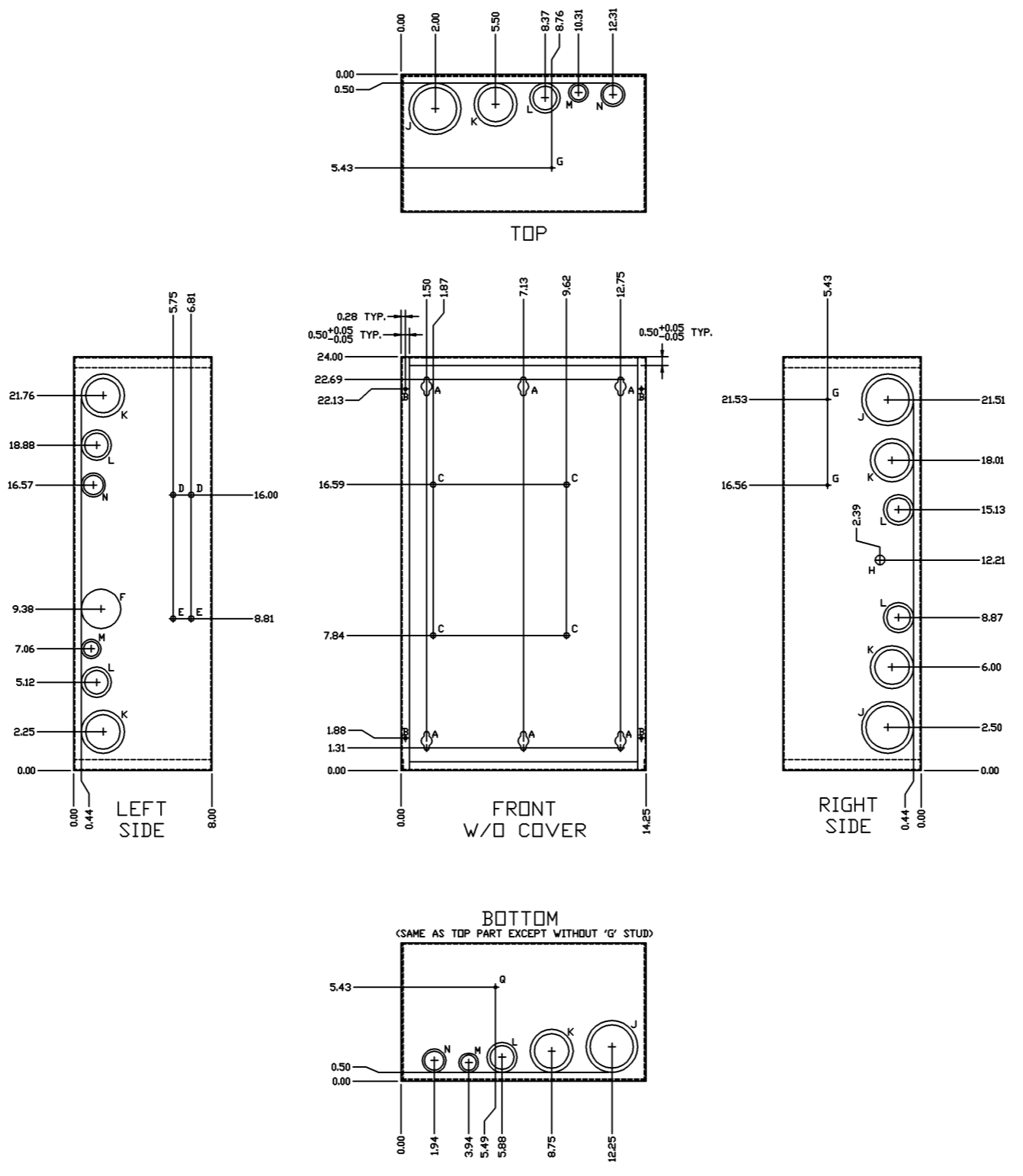


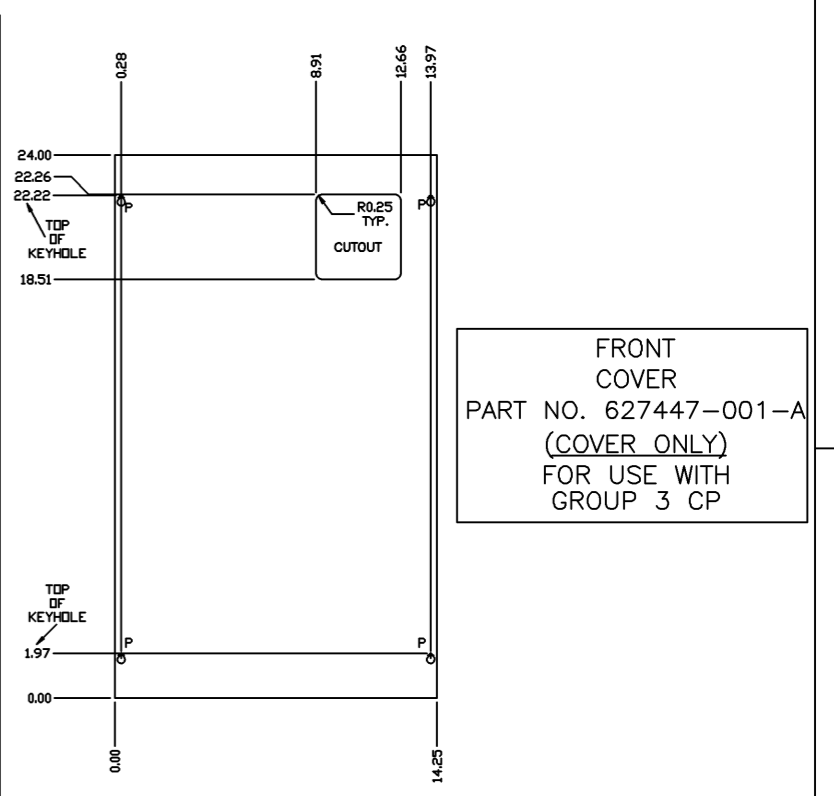
HOLE DATA		QTY.
A	0.31 DIA. MOUNTING HOLE (2 PER KEYHOLE) 0.50 DIA. KEY HOLE (APPROVED MANUFACTURER'S STANDARD)	6
B	HOLE FOR 0.190 DIA., 10-32, THREAD CUTTING, SLOTTED PAN HEAD COVER MOUNTING SCREWS. (SCREWS PROVIDED BY ASCO).	4
C	0.249/0.252 DIA. FOR 0.250-20 X 0.50 LONG PEN. ENGRG. & MFG. CO. SELF CLINCHING CAPTIVE STUD PN FH-0420-8-Z1 MASK THREADS DURING PAINTING.	4
D	0.31 DIA. HOLE	2
E	0.249/0.252 DIA. FOR 0.250-20 X 0.75 LONG PEN. ENGRG. & MFG. CO. SELF CLINCHING CAPTIVE STUD PN FH-0420-16-Z1 MASK THREADS DURING PAINTING.	2
F	2.28 DIA. KNOCKOUT (ACTUAL DIA.)	1
G	0.163/0.166 DIA. FOR 0.164-32 X 0.312 LONG PEN. ENGRG. & MFG. CO. SELF CLINCHING CAPTIVE STUD PN FH-832-5-Z1 MASK THREADS DURING PAINTING.	3
H	0.56 DIA. KNOCKOUT (ACTUAL DIA.)	1
J	2.0/2.5 COMBINATION KNOCKOUT (TRADE SIZE)	6
K	1.5/2.0 COMBINATION KNOCKOUT (TRADE SIZE)	4
L	1.25/1.5 COMBINATION KNOCKOUT (TRADE SIZE)	6
M	0.5/0.75 COMBINATION KNOCKOUT (TRADE SIZE)	4
N	1.0/1.25 COMBINATION KNOCKOUT (TRADE SIZE)	2
P	KEYHOLE FOR 0.190 DIA., 10-32, THREAD CUTTING, SLOTTED PAN HEAD COVER MOUNTING SCREWS. (SCREWS PROVIDED BY ASCO).	4/COVER
Q	0.163/0.166 DIA. HOLE (THIS HOLE MAY BE OMITTED AT MANUFACTURER'S DISCRETION).	1

ENCLOSURE SPECIFICATIONS

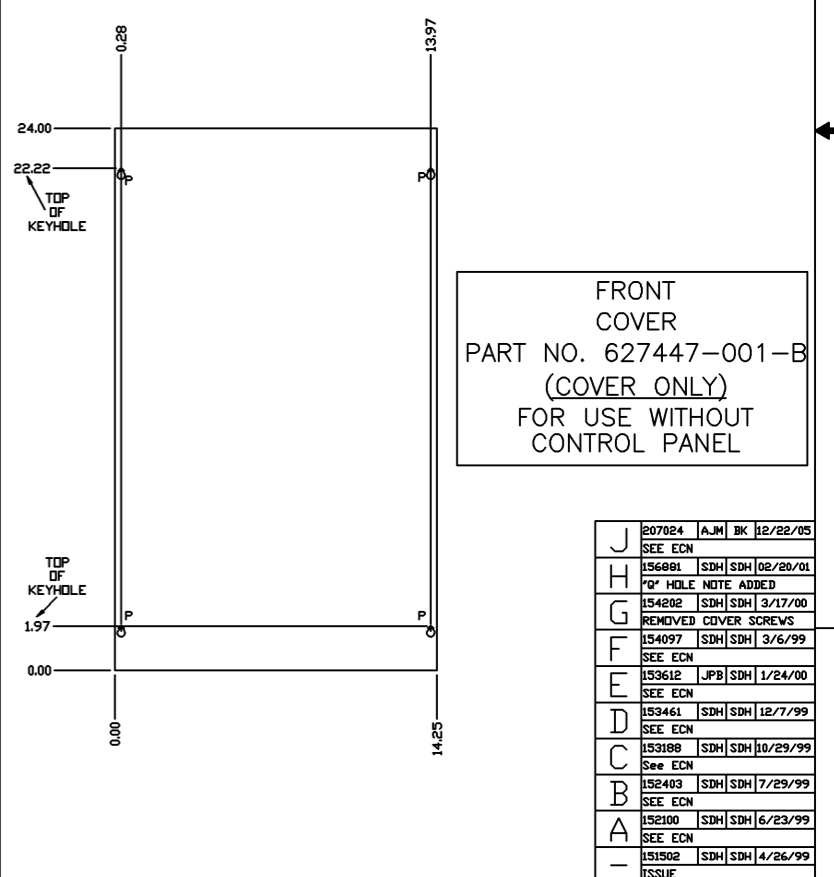
- UL LISTED, TYPE 1 ENCLOSURE, LABELED BY VENDOR.
- REMOVABLE FRONT COVER, 10-32 X 0.5 LONG
THREAD CUTTING, TYPE 23 POINT, ZINC PLATED STEEL SLOTTED PAN HEAD SCREWS PROVIDED BY **ASCO**
- ALL DIMENSIONS ARE OUTSIDE.
- TO BE CONSTRUCTED IN ACCORDANCE WITH **ASCO** SWITCH DIVISION COMPONENT SPECIFICATION SCS 01-1.
- MATERIAL: 16 GAGE SHEET STEEL.
- FINISHES:
ENCLOSURE, PN 627447-001:
LIGHT GRAY (ANSI #61), **ASCO** SPEC. C-401, CLASS 2 FINISH.
COVERS, PNs 627447-001-A & -B:
LIGHT GRAY (ANSI #61), **ASCO** SPEC. C-401, CLASS 2 FINISH.
- MAXIMUM BURR ALLOWANCE: .005.
- MAXIMUM BEND ALLOWANCE: .110



ENCLOSURE PART NO. 627447-001 (WITHOUT COVER)



FRONT COVER
PART NO. 627447-001-A
(COVER ONLY)
FOR USE WITH
GROUP 3 CP



FRONT COVER
PART NO. 627447-001-B
(COVER ONLY)
FOR USE WITHOUT
CONTROL PANEL

CHANGE LETTER	ECN NO.	BY	APP.	DATE
J	207024	AJM	BK	12/22/05
	SEE ECN			
H	156881	SDH	SDH	02/20/01
	0.5" HOLE NOTE ADDED			
G	154202	SDH	SDH	3/17/00
	REMOVED COVER SCREWS			
F	154097	SDH	SDH	3/6/99
	SEE ECN			
E	153612	JPB	SDH	1/24/00
	SEE ECN			
D	153461	SDH	SDH	12/7/99
	SEE ECN			
C	153188	SDH	SDH	10/29/99
	See ECN			
B	152403	SDH	SDH	7/29/99
	SEE ECN			
A	152100	SDH	SDH	6/23/99
	SEE ECN			
-	151502	SDH	SDH	4/26/99
	ISSUE			

PROJECT NAME:		SUBSIDIARY DISTRIBUTION	
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Automatic Switch Co. FLORHAM PARK, NEW JERSEY 07632 PRINTED IN U.S.A.	4:1	DS627447-001
CHANGE LETTER	ECN NO.	SHEET
J	207024	1