

THREE PHASE WIRING FOR ASCO® 4000 SERIES CLOSED TRANSITION TRANSFER SWITCHES TYPES G4ACTS & G4NCTS RATED 1000-3000 AMPERES

FEATURES, SETTINGS, OPERATION, ACCESSORIES & NOTES

THE FOLLOWING FEATURES AND RELATED SETTINGS ARE PART OF THE GROUP 5 CONTROL PANEL'S USER CONFIGURABLE PARAMETERS. FOR DETAILED INFORMATION REGARDING THE CONFIGURATION OF THESE PARAMETERS AND OTHER FEATURES OF THE GROUP 5 CONTROL PANEL, REFER TO THE GROUP 5 CONTROL PANEL FOR ASCO® 4000 SERIES AUTOMATIC TRANSFER SWITCHES USER'S GUIDE (PART NO. 381333-126) PROVIDED WITH EVERY 4000 SERIES AUTOMATIC TRANSFER SWITCH.

THE NOMINAL OPERATING VOLTAGE & FREQUENCY IS PRE-PROGRAMMED AT THE FACTORY BASED ON THE NAMEPLATE DATA PRINTED ON THE TRANSFER SWITCH & CONTROL PANEL NAMEPLATES.

VOLTAGE & FREQUENCY SENSING

THE FOLLOWING SETTINGS ARE EXPRESSED AS A PERCENTAGE OF THE CONTROL PANEL'S NOMINAL VOLTAGE SETTING UNLESS STATED OTHERWISE. ALL SETTINGS ARE ADJUSTABLE IN INCREMENTS OF 1%.

A. RMS VOLTAGE SENSING ON ALL PHASES OF THE NORMAL & EMERGENCY SOURCES.

PARAMETER	RANGE OF SETTINGS	DEFAULT SETTING
NORMAL VOLTAGE DROPOUT	70-98%	85%
NORMAL VOLTAGE PICKUP	85-100%	90%
NORMAL OVER VOLTAGE TRIP	102-115%	OFF
NORMAL VOLTAGE UNBALANCE	YES/NO	NO
NORMAL VOLTAGE UNBALANCE DROPOUT	5-20% OF AVG. NORMAL VOLTAGE	20% (if ON)
NORMAL VOLTAGE UNBALANCE PICKUP	3-18% OF AVG. NORMAL VOLTAGE	10% (if ON)
EMERGENCY VOLTAGE DROPOUT	70-98%	75%
EMERGENCY VOLTAGE PICKUP	85-100%	90%
EMERGENCY OVER VOLTAGE TRIP	102-115%	OFF
EMERGENCY VOLTAGE UNBALANCE	YES/NO	NO
EMERGENCY VOLTAGE UNBALANCE DROPOUT	5-20% OF AVG. EMERGENCY VOLTAGE	20% (if ON)
EMERGENCY VOLTAGE UNBALANCE PICKUP	3-18% OF AVG. EMERGENCY VOLTAGE	10% (if ON)

B. FREQUENCY SENSING OF THE NORMAL & EMERGENCY SOURCES.

PARAMETER	RANGE OF SETTINGS	DEFAULT SETTING
NORMAL FREQUENCY DROPOUT	85-98%	90%
NORMAL FREQUENCY PICKUP	90-100%	95%
NORMAL OVER FREQUENCY TRIP	102-110%	OFF
EMERGENCY FREQUENCY DROPOUT	85-98%	90%
EMERGENCY FREQUENCY PICKUP	90-100%	95%
EMERGENCY OVER FREQUENCY TRIP	102-110%	OFF

TIME DELAYS

THE FOLLOWING TIME DELAY SETTINGS ALL HAVE AN ADJUSTABLE RANGE OF 0-60 min 59 sec UNLESS STATED OTHERWISE. ADJUSTABLE IN INCREMENTS OF 1 sec.
NOTE: SOME TIME DELAYS MAY BE EFFECTED BY CUSTOMER REQUESTED ACCESSORIES PROVIDED WITH THE UNIT. REFER TO THE DESCRIPTIONS PROVIDED UNDER THE "ACCESSORIES" NOTES ON THIS PAGE.

FEATURE	NAME	DEFAULT SETTING
1C	NORMAL SOURCE FAILURE TO ENGINE START	1 sec
2B	TRANSFER TO EMERGENCY ON AVAILABILITY OF EMERGENCY SOURCE	0 sec
1F	EMERGENCY SOURCE FAILURE RETRANSFER (NORMAL SOURCE AVAILABLE)	0 sec
2E	ENGINE COOLDOWN FOLLOWING RETRANSFER TO NORMAL	5 min
3A	RETRANSFER TO NORMAL (NORMAL FAILURE MODE)	30 min
3A	RETRANSFER TO NORMAL (TEST MODE)	30 sec
-	DELAYED TRANSFER (LOAD "OFF" TIME), [0-5 min 59 sec]	3 sec

DESCRIPTIONS OF TIME DELAYS:

- FEAT. 1C** - DELAY ON NORMAL SOURCE OUTAGE. STARTS ON FAILURE OF NORMAL SOURCE. RESETS IF NORMAL SOURCE IS ACCEPTED BEFORE EXPIRATION. INHIBITS ENGINE STARTING AND AUTOMATIC TRANSFER UNTIL EXPIRATION.
- FEAT. 2B** - DELAY PRIOR TO TRANSFER TO THE EMERGENCY SOURCE. DELAY STARTS ON EXPIRATION OF FEAT. 1C AND WHEN THE EMERGENCY SOURCE HAS BEEN ACCEPTED. DELAY RESETS IF THE EMERGENCY SOURCE FAILS PRIOR TO EXPIRATION. UPON EXPIRATION, TRANSFER TO EMERGENCY IS INITIATED ON AUTOMATIC UNITS (4ACTS) UNLESS THE NORMAL SOURCE HAS RECOVERED AND THE "COMMIT TO TRANSFER" FEATURE IS SET TO "NO" COMMIT. PROVIDES A PERIOD FOR EMERGENCY SOURCE STABILIZATION OR STAGING OF MULTIPLE TRANSFER SWITCH CONTROLLED LOADS TO THE EMERGENCY SOURCE.
- FEAT. 1F** - DELAY ON RETRANSFER TO NORMAL IN THE EVENT OF EMERGENCY SOURCE FAILURE. DELAY BEGINS ON FAILURE OF THE EMERGENCY SOURCE IF THE NORMAL SOURCE IS ACCEPTABLE. UPON EXPIRATION OF THE DELAY, RETRANSFER TO NORMAL WILL BE INITIATED ON AUTOMATIC UNITS (4ACTS).
- FEAT. 2E** - DELAY ON ENGINE SHUTDOWN (ENGINE COOL DOWN PERIOD). DELAY STARTS FOLLOWING RETRANSFER TO THE NORMAL SOURCE. PROVIDES A PERIOD FOR THE ENGINE-GENERATOR SET TO RUN UNLOADED PRIOR TO SHUTDOWN.
- FEAT. 3A** - RETRANSFER TO NORMAL DELAY (NORMAL FAILURE MODE)
DELAY STARTS WHEN NORMAL SOURCE IS ACCEPTED (FOLLOWING IT'S FAILURE) AND WHILE THE LOAD IS CONNECTED TO EMERGENCY. RESETS IF NORMAL FAILS PRIOR TO EXPIRATION OR IF THE EMERGENCY SOURCE FAILS BEFORE EXPIRATION AND FEAT. 1F EXPIRES (AUTOMATIC BYPASS ON EMERGENCY SOURCE FAILURE). PROVIDES A PERIOD FOR THE NORMAL SOURCE TO STABILIZE PRIOR TO AUTOMATIC (4ACTS) OR MANUAL (4NCTS) RETRANSFER.
- FEAT. 3A** - RETRANSFER TO NORMAL DELAY (TEST MODE)
DELAY STARTS FOLLOWING A USER INITIATED "TRANSFER TEST" WHEN THE "RETRANSFER TO NORMAL" KEYPAD IS DEPRESSED ON AUTOMATIC UNITS (4ACTS) AND WHILE THE LOAD IS CONNECTED TO EMERGENCY. RESETS IF NORMAL FAILS PRIOR TO EXPIRATION OR IF THE EMERGENCY SOURCE FAILS BEFORE EXPIRATION AND FEAT. 1F EXPIRES (AUTOMATIC BYPASS ON EMERGENCY SOURCE FAILURE).

IN SYNC - IN SYNC TIME DELAY BEGINS BEFORE A CLOSED TRANSITION TRANSFER FOLLOWING ACCEPTANCE OF THE SOURCE TO WHICH TRANSFER IS BEING MADE. ON EXPIRATION OF THE DELAY, THE LOGIC AWAITS AN IN SYNC CONDITION FOR SUBSEQUENT CLOSED TRANSITION TRANSFER.

EXTENDED PARALLEL - EXTENDED PARALLEL TIMER BEGINS WHEN THE SOURCES ARE PARALLELED (CN & CE CLOSED). IF THE TWO SOURCES REMAIN IN PARALLEL WHEN THE DELAY EXPIRES, THE CONTROL LOGIC TAKES THE FOLLOWING ACTIONS:

- THE LOGIC WILL ATTEMPT TO OPERATE THE TRANSFER SWITCH TO A "SAFE" STATE WHERE THE SOURCES WILL NO LONGER BE PARALLELED AND THE LOAD WILL BE SERVICED BY AN AVAILABLE SOURCE.
- THE CONTROL PANEL IS LOCKED OUT FROM ANY FURTHER AUTOMATIC OPERATION.
- THE "TRANSFER SWITCH LOCKED OUT" INDICATOR (RED LED) IS LIT.
- THE EXTENDED PARALLEL ALARM TIMER LOCATED ON THE DUAL OPERATOR CONTROL (DOC) IS ENABLED.
- THE UNIT WILL REMAIN LOCKED OUT UNTIL THE "ALARM RESET" KEYPAD IS DEPRESSED FOR RESET.

FAIL TO SYNC - FAILURE TO SYNC TIMER BEGINS WHEN THE LOGIC BEGINS TO CHECK FOR AN IN SYNC CONDITION FOR WHICH TO ALLOW CLOSED TRANSITION TRANSFER. IF THE DELAY EXPIRES PRIOR TO AN IN SYNC CONDITION OCCURRING, THE "FAILURE TO SYNCHRONIZE" INDICATOR IS ACTIVATED (RED LED) WITH CLOSURE OF THE 1FR RELAY CONTACT AVAILABLE FOR A REMOTE SIGNAL.

FEAT. 62F - EXTENDED PARALLEL ALARM TIMER BEGINS TIMING WHEN ENABLED FOLLOWING EXPIRATION OF THE EXTENDED PARALLEL TIMER OF THE CONTROL PANEL. THE ENABLING OF THE EXTENDED PARALLEL ALARM TIMER INDICATES THAT THE UNIT HAS ATTEMPTED TO RECOVER TO A "SAFE STATE" AND THAT IT HAS BEEN LOCKED OUT. ON EXPIRATION OF THE DELAY, OUTPUT RELAY (RL3) (2) FORM C CONTACTS, TRANSFER. THE DELAY IS ADJUSTABLE VIA A POTENTIOMETER (P2) LOCATED ON THE DUAL OPERATOR CONTROL (DOC) WHICH IS ADJUSTABLE FROM 0-1 SECOND. FACTORY SET AT 1 SEC.

ENGINE EXERCISER

THE ENGINE EXERCISER FEATURE PROVIDES A MEANS TO PERFORM AUTOMATIC EXERCISING OF THE ENGINE-GENERATOR SET EITHER WITH OR WITHOUT LOAD TRANSFER FOR AUTOMATIC UNITS (4ACTS) OR WITHOUT LOAD TRANSFER FOR NON-AUTOMATIC UNITS (4NCTS). THE USER CAN PROGRAM UP TO SEVEN DIFFERENT EXERCISE ROUTINES. EACH ROUTINE INCLUDES:

1. ENABLE OR DISABLE THE ROUTINE
2. ENABLE OR DISABLE TRANSFER OF THE LOAD DURING THE ROUTINE
3. SET START TIME OF ROUTINE -
- TIME OF DAY
- DAY OF WEEK
- WEEK OF MONTH (1st, 2nd, 3rd, 4th, ALTERNATE OR ALL)
4. SET THE DURATION OF THE ROUTINE

PARAMETER	RANGE OF SETTING	DEFAULT SETTING
MONTH (CLOCK SET)	JAN FEB MAR APR MAY JUN JUL AUG SEP OCT NOV DEC	CURRENT DATE
DAY	1-31	
YEAR	00-99	
HOUR	0-23	Eastern Standard Time
MINUTE	0-59	
ENABLE ROUTINE (ROUTINE 1-7)	YES/NO	NO
TRANSFER LOAD	YES/NO	NO
START HOUR	0-23	0
START MINUTE	0-59	0
RUN WEEK	ALL, ALTERNATE, 1st, 2nd, 3rd, 4th, 5th	ALL
RUN DAY	SUN MON TUE WED THU FRI SAT	SUN
DURATION HOURS	0-23	0
DURATION MINUTES	0-59	0

OPERATION

IF THE NORMAL SOURCE FAILS, THE TRANSFER SWITCH INITIATES STARTING OF THE ENGINE-GENERATOR SET. WHEN PROPER VOLTAGE AND FREQUENCY HAVE BEEN ATTAINED, THE LOAD WILL BE TRANSFERRED ON AUTOMATIC UNITS (4ACTS) OR PERMITTED TO BE MANUALLY TRANSFERRED NON-AUTOMATIC UNITS (4NCTS) IN AN OPEN TRANSITION (BREAK BEFORE MAKE) OPERATION TO THE EMERGENCY SOURCE.

WHEN THE NORMAL SOURCE IS RESTORED FOR THE DURATION OF THE FEATURE 3A, (RETRANSFER TO NORMAL TIME DELAY) SETTING, AND FOLLOWING OPERATION OF THE "TRANSFER TO NORMAL" KEYPAD ON NON-AUTOMATIC UNITS (4NCTS), THE CONTROLS WILL BEGIN MONITORING PHASE, FREQUENCY, AND VOLTAGE DIFFERENTIAL BETWEEN NORMAL AND EMERGENCY SOURCES.

WHEN THE TWO SOURCES ARE APPROACHING SYNCHRONISM, A CLOSED TRANSITION (MAKE BEFORE BREAK) TRANSFER TO THE NORMAL SOURCE WILL BE INITIATED. THE NORMAL AND EMERGENCY CONTACTORS (CN & CE) WILL BE IN AN OVERLAP CONDITION FOR LESS THAN 0.1 SECONDS.

CLOSED TRANSITION TRANSFER WILL ALSO BE INITIATED DURING A TRANSFER TEST OPERATION INITIATED BY OPERATION OF THE FEATURE 5 "TRANSFER TEST" KEYPAD ON AUTOMATIC UNITS (4ACTS) OR AFTER OPERATION OF THE "TRANSFER TO EMERGENCY" KEYPAD ON NON-AUTOMATIC UNITS (4NCTS). RETRANSFER WILL ALSO OCCUR IN A CLOSED TRANSITION MANNER AT THE END OF THE TEST ON AUTOMATIC UNITS (4ACTS) OR ACTIVATION OF THE TRANSFER TO NORMAL KEYPAD ON NON-AUTOMATIC UNITS (4NCTS).

CLOSED TRANSITION BYPASS OPERATION: THE "CT BYPASS OPTIONS" DISPLAY OF THE CONTROL PANEL ALLOWS SETTING THE TRANSFER SWITCH'S CLOSED TRANSITION BYPASS BEHAVIOR. CLOSED TRANSITION BYPASS CAUSES THE TRANSFER SWITCH TO INTERRUPT POWER TO THE LOAD DURING TRANSFER. THE AVAILABLE OPTIONS ARE:

- **FAIL TO SYNC AUTO BYPASS ENABLE** - CAUSES A "FAILURE TO SYNCHRONIZE" CONDITION TO RESULT IN A CLOSED TRANSITION BYPASS. DEFAULT SETTING IS NO AUTOMATIC BYPASS.
- **CT BYPASS** - ALLOWS SELECTIONS AS TO WHETHER THE CLOSED TRANSITION BYPASS WILL OCCUR WITH OR WITHOUT A DELAYED TRANSITION (LOAD "OFF" TIME). DEFAULT SETTING IS OPEN TRANSITION (NO DELAY).
- **DT BYPASS** - SETS THE LENGTH OF THE DELAYED TRANSFER (LOAD "OFF" TIME) IF THE PREVIOUS PARAMETER HAS BEEN SELECTED TO OPERATE WITH DELAYED TRANSITION. THE DELAY ("OFF" PERIOD) BEGINS FOLLOWING THE OPENING OF THE SOURCE CONTACTOR, (CN OR CE), CONNECTED TO THE SOURCE FROM WHICH TRANSFER IS BEING MADE. UPON EXPIRATION, CLOSURE OF THE OPPOSITE SOURCE CONTACTOR IN INITIATED.

SIGNALS & AUXILIARIES

A. FEATURES 7 & 8 - ENGINE START SIGNAL
SIGNAL INITIATED BY DROPOUT OF CONTROL PANEL RELAY (NR) FOLLOWING EXPIRATION OF THE FEATURE 1C TIME DELAY (DELAY TO OVERRIDE MOMENTARY NORMAL SOURCE OUTAGES). THE 1C DELAY IS BYPASSED ON NON-AUTOMATIC UNITS (4NCTS) WHEN TRANSFER IS INITIATED BY OPERATION OF THE "TRANSFER TO NORMAL" KEYPAD AND THE NORMAL SOURCE IS AVAILABLE. FEATURE 7 CLOSURES TO SIGNAL ENGINE START. FEATURE 8 OPENS TO SIGNAL ENGINE START. ENGINE STARTING SIGNAL RESETS FOLLOWING RETRANSFER TO THE NORMAL SOURCE AND EXPIRATION OF THE FEATURE 2E (ENGINE COOL DOWN) TIME DELAY. FEATURES 7 & 8 ARE PROVIDED AS A SINGLE FORM C CONTACT CONNECTED TO THE FIELD CONNECTIONS TERMINAL BLOCK (TB) MOUNTED ON THE FRONT OF THE TRANSFER SWITCH FRAME. CONTACT RATED 5 AMPS AT 32 VDC/120VAC RESISTIVE.

B. FEATURES 14AA & 14BA - TRANSFER SWITCH AUXILIARY POSITION INDICATING CONTACTS. TWO (2) FORM C CONTACTS EACH TO INDICATE CONNECTION OF THE TRANSFER SWITCH TO NORMAL (14A) OR EMERGENCY (14B). CONTACTS CONNECTED TO THE FIELD CONNECTIONS TERMINAL BLOCK (TB) MOUNTED ON THE FRONT OF THE TRANSFER SWITCH FRAME. CONTACTS RATED 10 AMPS, 32 VDC, 250 VAC.

C. FEATURE 17 - REMOTE TRANSFER TO EMERGENCY. REQUIRES A CUSTOMER SUPPLIED NORMALLY OPEN CONTACT. CLOSING OF THE CONTACT CAUSES ENGINE START AND TRANSFER TO THE EMERGENCY SOURCE ON AUTOMATIC UNITS (4ACTS). OPENING OF THE CONTACT ACTIVATES THE FEATURE 3A (RETRANSFER TO NORMAL) DELAY PRIOR TO RETRANSFER. IN THE EVENT THE EMERGENCY SOURCE FAILS WHILE THE TRANSFER SWITCH IS CONNECTED TO EMERGENCY AND THE REMOTE CONTACT IS CLOSED, THE TRANSFER SWITCH WILL RETRANSFER TO THE NORMAL SOURCE. LOCATED ON TERMINAL BLOCK TB1 ON THE REAR OF THE OPERATOR INTERFACE MODULE ON THE FRONT DOOR.

USER CONTROLS AND INDICATIONS

A. FEATURES 5 & 6B - "TRANSFER TEST" & "RETRANSFER TO NORMAL" KEYPAD CONTROLS. STANDARD ON AUTOMATIC UNITS (4ACTS).
"TRANSFER TEST" KEYPAD:
OPERATION CAUSES A NORMAL SOURCE FAILURE SEQUENCE. ACTIVATE AND HOLD FOR AT LEAST 15 SECONDS TO ALLOW TIME FOR THE ENGINE-GENERATOR TO START.
"RETRANSFER TO NORMAL" KEYPAD:
OPERATION WILL BYPASS THE FEATURE 3A (RETRANSFER TO NORMAL DELAY) INITIATING RETRANSFER TO THE NORMAL SOURCE.

FEATURE 6Z & 6C - MANUAL TRANSFER CONTROL, "TRANSFER TO EMERGENCY" & "TRANSFER TO NORMAL" KEYPAD CONTROLS. STANDARD ON NON-AUTOMATIC UNITS (4NCTS).
"TRANSFER TO EMERGENCY" KEYPAD:
OPERATION CAUSES IMMEDIATE ENGINE START IF NORMAL IS AVAILABLE AND TRANSFER TO THE EMERGENCY SOURCE WHEN THE EMERGENCY SOURCE IS AVAILABLE. TRANSFER SWITCH WILL REMAIN CONNECTED TO THE EMERGENCY SOURCE UNTIL THE UNIT IS MANUALLY RETRANSFERRED TO THE NORMAL SOURCE.

"TRANSFER TO NORMAL" KEYPAD:
OPERATION CAUSES TRANSFER TO THE NORMAL SOURCE IF IT IS AVAILABLE. THE ENGINE START SIGNAL WILL RUN FOR THE ACCESSORY 2E DELAY ON ENGINE SHUTDOWN FOLLOWING TRANSFER. THE TRANSFER SWITCH WILL REMAIN CONNECTED TO THE NORMAL SOURCE UNTIL THE UNIT IS MANUALLY RETRANSFERRED TO THE EMERGENCY SOURCE.

B. FEATURES 9A & 9B - TRANSFER SWITCH POSITION INDICATORS.
FEATURE 9A: TRANSFER SWITCH CLOSED ON NORMAL (GREEN LED)
FEATURE 9B: TRANSFER SWITCH CLOSED ON EMERGENCY (RED LED)

C. FEATURES 9C & 9D - SOURCE ACCEPTANCE INDICATORS.
FEATURE 9C: NORMAL SOURCE ACCEPTED (GREEN LED)
FEATURE 9D: EMERGENCY SOURCE ACCEPTED (RED LED)

D. "EXTENDED PARALLEL TIME" INDICATOR - INDICATES THAT THE MAIN CONTACTORS (CN & CE) HAVE BEEN SIMULTANEOUSLY CLOSED FOR A PERIOD EXCEEDING THE TIME ALLOTTED. (RED LED)

E. "FAILURE TO SYNCHRONIZE" INDICATOR - INDICATES THE TWO SOURCES DID NOT MEET THE PARAMETERS REQUIRED FOR A CLOSED TRANSITION TRANSFER. (RED LED)

F. "TRANSFER SWITCH LOCKED OUT" INDICATOR - INDICATES THAT A FAILURE OF THE TRANSFER SWITCH OPERATOR HAS OCCURRED AND THAT THE TRANSFER SWITCH HAS TAKEN CORRECTIVE ACTION AS REQUIRED. ONCE THIS FAILURE RECOVERY OPERATION TAKES PLACE, THE TRANSFER SWITCH IS PREVENTED FROM FURTHER OPERATION UNTIL THE CONDITION IS CORRECTED. ONCE THE CONDITION IS CORRECTED, THE TS LOCKED OUT SWITCH MAY BE DEPRESSED TO RESET THE CONTROL PANEL (RED LED).

G. "ALARM RESET" KEYPAD - ONCE A LOCK OUT CONDITION IS CORRECTED, THE "ALARM RESET" KEYPAD MAY BE ACTUATED TO RESET THE CONTROL PANEL. THIS CONTROL ALSO RESETS THE "FAILURE TO SYNCHRONIZE" AND "EXTENDED PARALLEL TIME" ALARMS.

H. "CLOSED TRANSITION BYPASS" KEYPAD - BYPASSES CLOSED TRANSITION TRANSFER WHEN ACTUATED DURING THE PERIOD WHILE THE TRANSFER SWITCH CONTROL PANEL IS MONITORING FOR AN INPHASE CONDITION. CAUSES OPEN TRANSITION TRANSFER TO THE OPPOSITE SOURCE IF CONDITIONS PERMIT.

OPTIONAL ACCESSORIES

A. ACCESSORY 14AC & 14BC - TWO (2) ADDITIONAL TRANSFER SWITCH AUXILIARY POSITION INDICATING CONTACTS EACH TO INDICATE CONNECTION OF THE TRANSFER SWITCH TO NORMAL (14A) OR EMERGENCY (14B). CONTACTS CONNECTED TO THE FIELD CONNECTIONS TERMINAL BLOCK (TB) MOUNTED ON THE FRONT OF THE TRANSFER SWITCH FRAME. CONTACTS RATED 10 AMPS, 32 VDC, 250 VAC.

B. ACCESSORY 18Z & 182Z - OPTION RELAY MODULE. PROVIDES A RELAY MODULE ASSEMBLY THAT CONNECTS TO THE REAR OF THE USER INTERFACE MODULE. ACCESSORY 18Z PROVIDES ONE (1) RELAY MODULE & ACCESSORY 182Z PROVIDES TWO (2) RELAY MODULES.

EACH RELAY MODULE PROVIDES 4 INDEPENDANT, FORM C RELAY OUTPUTS EACH RATED 2 AMPS, 30 VDC MAX. THE RELAY PROVIDE THE FOLLOWING SIGNALS:

RELAY 1 (RL1) ENERGIZES IF THE EMERGENCY SOURCE HAS BEEN ACCEPTED BY THE CONTROLLER.

RELAY 2 (RL2) ENERGIZES IF THE NORMAL SOURCE HAS BEEN ACCEPTED BY THE CONTROLLER.

RELAY 3 (RL3) ENERGIZES IF THE CONTROLLER'S LOAD DISCONNECT SIGNAL IS ACTIVE. (FEATURE 31, REFER TO THE GROUP 5 CONTROLLER USER'S MANUAL, PN 381333-126).

RELAY 4 (RL4) USER CONFIGURED OUTPUT THAT CAN BE USER DEFINED TO OPERATE AS FOLLOWS:

- SAME AS RELAY 1.
- SAME AS RELAY 2.
- ENERGIZES IF "EXTENDED PARALLEL TIME" INDICATOR IS ON.
- ENERGIZES IF "TRANSFER SWITCH LOCKED OUT" INDICATOR IS ON.
- ENERGIZES IF "FAILURE TO SYNCHRONIZE" INDICATOR IS ON.
- ENERGIZES IF "EXTENDED PARALLEL TIME" OR "TRANSFER SWITCH LOCKED OUT" OR "FAILURE TO SYNCHRONIZE" INDICATORS ARE ON.
- DE-ENERGIZES IF BOTH SOURCES ARE UNACCEPTABLE AND PROVIDES ONBOARD JUMPER TO PERMIT THE RELAY TO BE USED TO ALLOW AN EXTERNAL 24 VDC SOURCE TO POWER THE CONTROLLER FOR EXTENDED ENGINE STARTING TIME DELAY SETTINGS WHEN POWER IS NOT AVAILABLE.

REFER TO INSTRUCTION SHEET PN 381339-260 FOR INSTRUCTIONS.

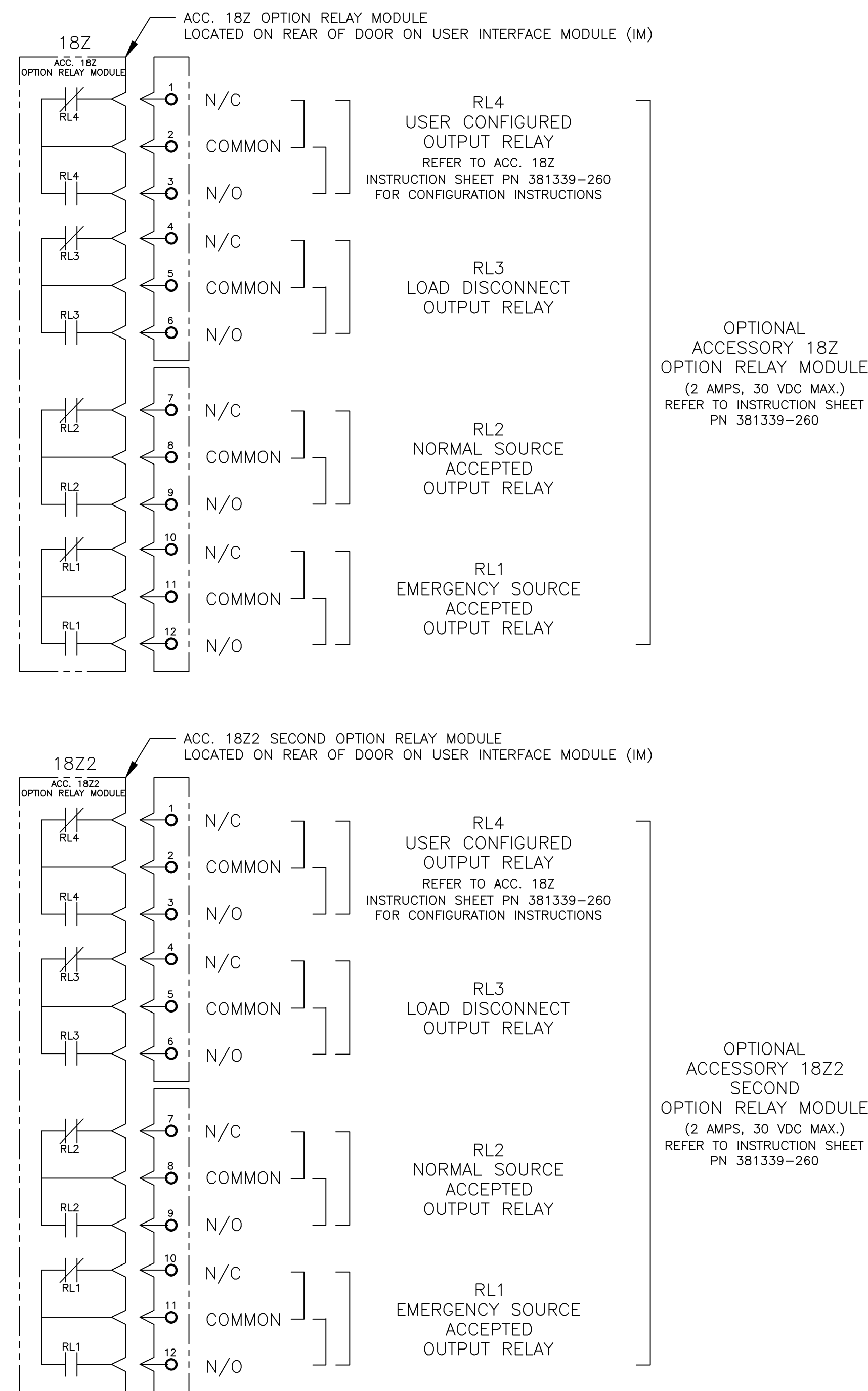
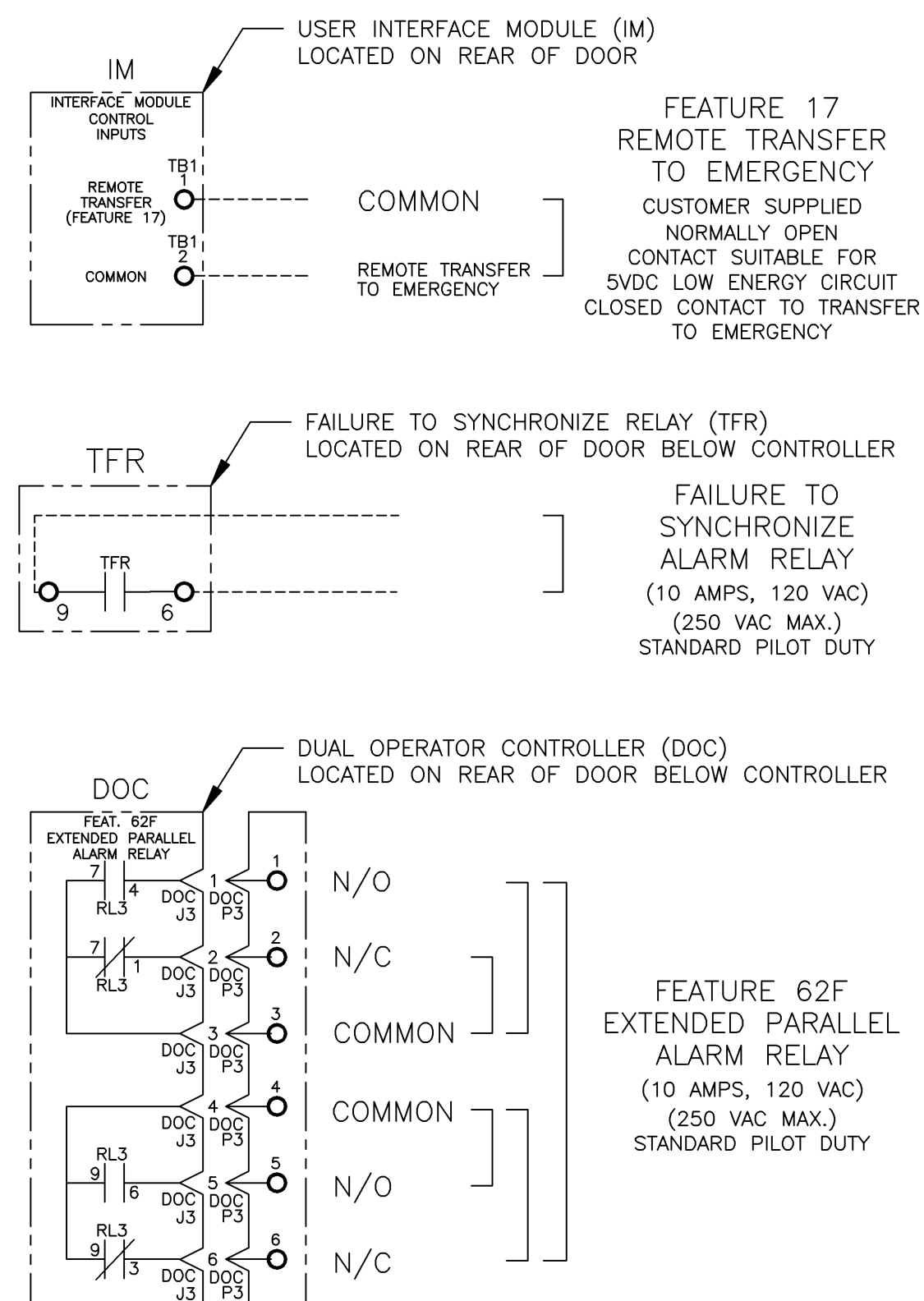
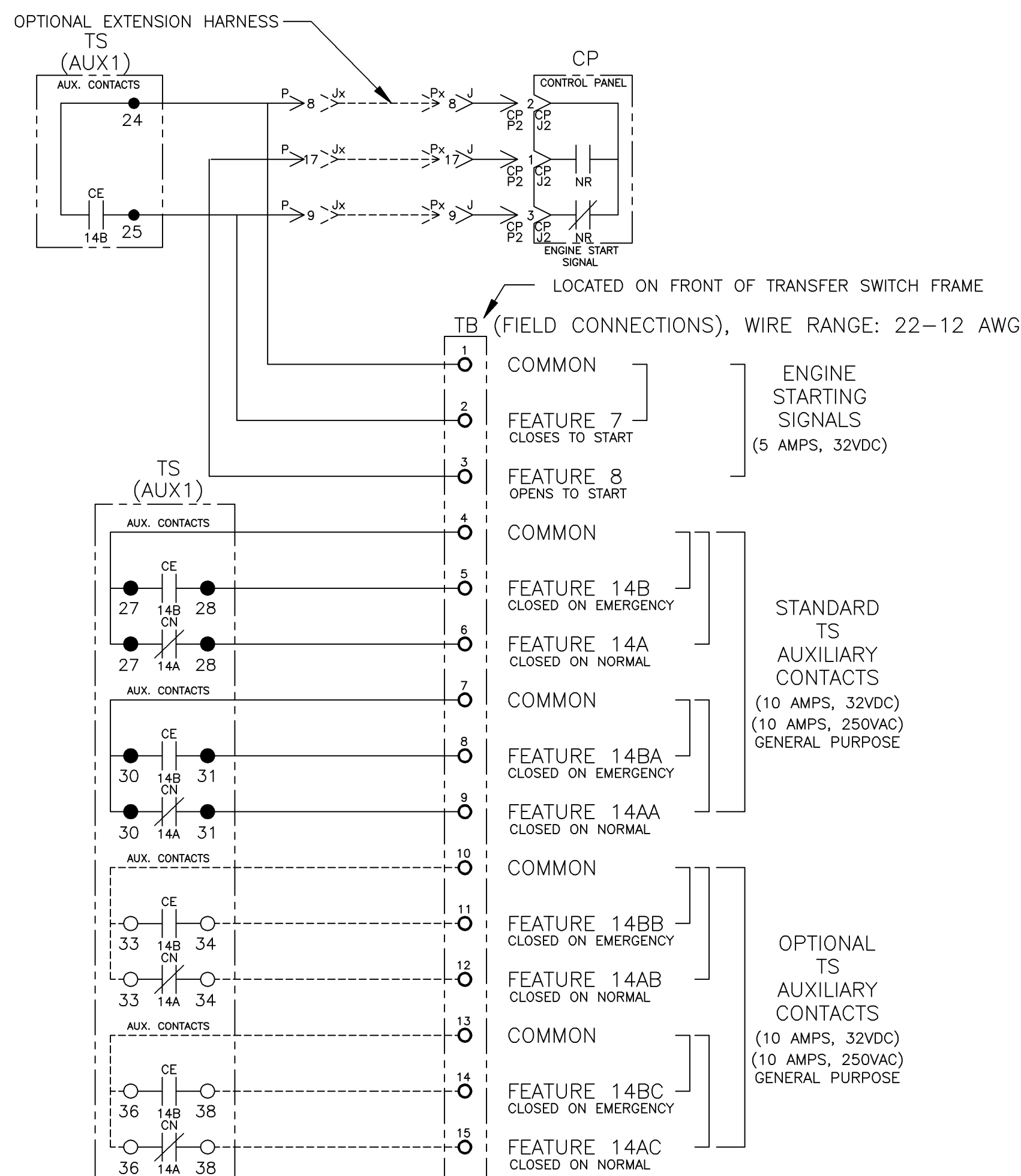
GENERAL NOTES

1. SWITCH SHOWN DE-ENERGIZED AND CONNECTED TO THE NORMAL SOURCE.
2. DEVICE SYMBOLS AND DESIGNATIONS ARE IN ACCORDANCE WITH NEMA PUBLICATION ICS 1-1983, PART 1-101A.
3. ALL WIRING IS #16 AWG, TINNED, STRANDED COPPER UNLESS OTHERWISE INDICATED.
4. O ON TERMINAL BLOCKS INDICATES AVAILABLE FIELD CONNECTION POINT.
5. ● ON TERMINAL BLOCKS INDICATES FACTORY CONNECTION POINT.
6. CONTROL AND ACCESSORY WIRING IS ROUTED IN ACCORDANCE WITH ASCO ASSEMBLY PROCEDURE GS451261.
7. AN OPERATOR'S MANUAL IS FURNISHED WITH EACH AUTOMATIC TRANSFER SWITCH. REFER TO THIS PUBLICATION PRIOR TO INSTALLATION AND OPERATION OF THE UNIT.

BASE CATALOG NUMBER				CATALOG NUMBER SUFFIXES				EXPLANATION OF CATALOG NUMBER CODES													
TS	CATALOG	NEUTRAL	PHASE	AMPS	VOLT	CONTROLLER	OPTIONAL	ENCLOSURE	CATALOG TYPE		NEUTRAL TYPE		VOLTAGE CODES		ENCLOSURE CODES						
FRAME	TYPE	TYPE	POLES		CODE		ACCESSORY	CODE	DESC.	CODE	DESCRIPTION	CODE	NOMINAL	CODE	TYPE	DESCRIPTION					
													VOLTAGE								
																OPEN TYPE (NO ENCLOSURE) GENERAL PURPOSE, INDOOR INDOOR, WATER & DUST RESISTANT OUTDOOR, RAINPROOF, SLEET & ICE RESISTANT INDOOR/OUTDOOR, WATERTIGHT & DUST TIGHT TYPE 4 PLUS CORROSION RESISTANCE (STAINLESS STEEL) TYPE 4 PLUS CORROSION RESISTANCE (FIBERGLASS) EXPLOSION PROOF INDOOR, INDUSTRIAL ENVIRONMENTS, OIL TIGHT & DUST TIGHT (SECURE ENCLOSURES) OUTDOOR, RAINPROOF, SLEET & ICE RESISTANT INDOOR/OUTDOOR, WATERTIGHT & DUSTTIGHT TYPE 4 PLUS CORROSION RESISTANCE (STAINLESS STEEL) INDOOR, INDUSTRIAL ENVIRONMENTS, OILTIGHT & DUSTTIGHT					
																OUTDOOR, RAINPROOF, SLEET & ICE RESISTANT INDOOR/OUTDOOR, WATERTIGHT & DUSTTIGHT TYPE 4 PLUS CORROSION RESISTANCE (STAINLESS STEEL) INDOOR, INDUSTRIAL ENVIRONMENTS, OILTIGHT & DUSTTIGHT					
																OUTDOOR, RAINPROOF, SLEET & ICE RESISTANT INDOOR/OUTDOOR, WATERTIGHT & DUSTTIGHT TYPE 4 PLUS CORROSION RESISTANCE (STAINLESS STEEL) INDOOR, INDUSTRIAL ENVIRONMENTS, OILTIGHT & DUSTTIGHT					
																OUTDOOR, RAINPROOF, SLEET & ICE RESISTANT INDOOR/OUTDOOR, WATERTIGHT & DUSTTIGHT TYPE 4 PLUS CORROSION RESISTANCE (STAINLESS STEEL) INDOOR, INDUSTRIAL ENVIRONMENTS, OILTIGHT & DUSTTIGHT					
																OUTDOOR, RAINPROOF, SLEET & ICE RESISTANT INDOOR/OUTDOOR, WATERTIGHT & DUSTTIGHT TYPE 4 PLUS CORROSION RESISTANCE (STAINLESS STEEL) INDOOR, INDUSTRIAL ENVIRONMENTS, OILTIGHT & DUSTTIGHT					
																OUTDOOR, RAINPROOF, SLEET & ICE RESISTANT INDOOR/OUTDOOR, WATERTIGHT & DUSTTIGHT TYPE 4 PLUS CORROSION RESISTANCE (STAINLESS STEEL) INDOOR, INDUSTRIAL ENVIRONMENTS, OILTIGHT & DUSTTIGHT					

CATALOG NUMBER _____
ASCO® CERTIFIED TO
 S.O. _____
 BY _____
 DATE _____
 FORM REV B _____
 PROJECT NAME: _____
 WIRING DIAGRAM
 4000 SERIES (G4ACTS/G4NCTS)
 GROUP 5 CONTROLS
 THIRD ANGLE PROJECTION
 MANUFACTURING TOLERANCES TO BE IN ACCORDANCE WITH ASCO PROCEDURE MP-1-003. FOR PLASTIC PARTS SEE MP-1-055.
 ASSEM. REF. NO. _____
 PROPERTY OF ASCO POWER TECHNOLOGIES. USE PERMITTED FOR OUR WORK ONLY. ALL RIGHTS OF DESIGN OR INVENTION ARE RESERVED.
 SCALE 1:1
 FILE _____
 SIZE DWG. NO. _____
DS766511
 CHANGE LETTER _____
 ECN NO. 207659
 SHEET 1 OF 6

FIELD CONNECTIONS



B	207659	MM	BK	02/23/06
SEE ECN				
A	205131	JPB	JPB	7/12/05
SEE ECN				
—	204825	BWM	SDH	6/05
ISSUE				
CHANGE LETTER	ECN NO.	BY	APP.	DATE
AE	AN	AM	AJ	AL
CH	AV	AA	PS	AR
AG	AP	AC	AS	

PROJECT NAME:		WIRING DIAGRAM	
4000 SERIES (G4ACTS/G4NCTS)		GROUP 5 CONTROLS	
THIRD ANGLE PROJECTION	COMPUTER GENERATED DRAWING		
DRAWN BY	BY	DATE	MANUFACTURING TOLERANCES TO BE IN ACCORDANCE WITH ASCO PROCEDURE MP-1-003. FOR PLASTIC PARTS SEE MP-1-055
SDH	BWM	6/05	ASSEM. REF. NO.
CHECKED			PROPERTY OF ASCO POWER TECHNOLOGIES. USE PERMITTED FOR OUR WORK ONLY. ALL RIGHTS OF DESIGN OR INVENTION ARE RESERVED.
DRAFTING APPROVAL			SCALE 1:1 ACAD FILE
FINAL APPROVAL	SDH	6/05	SIZE DWG. NO. DS766511
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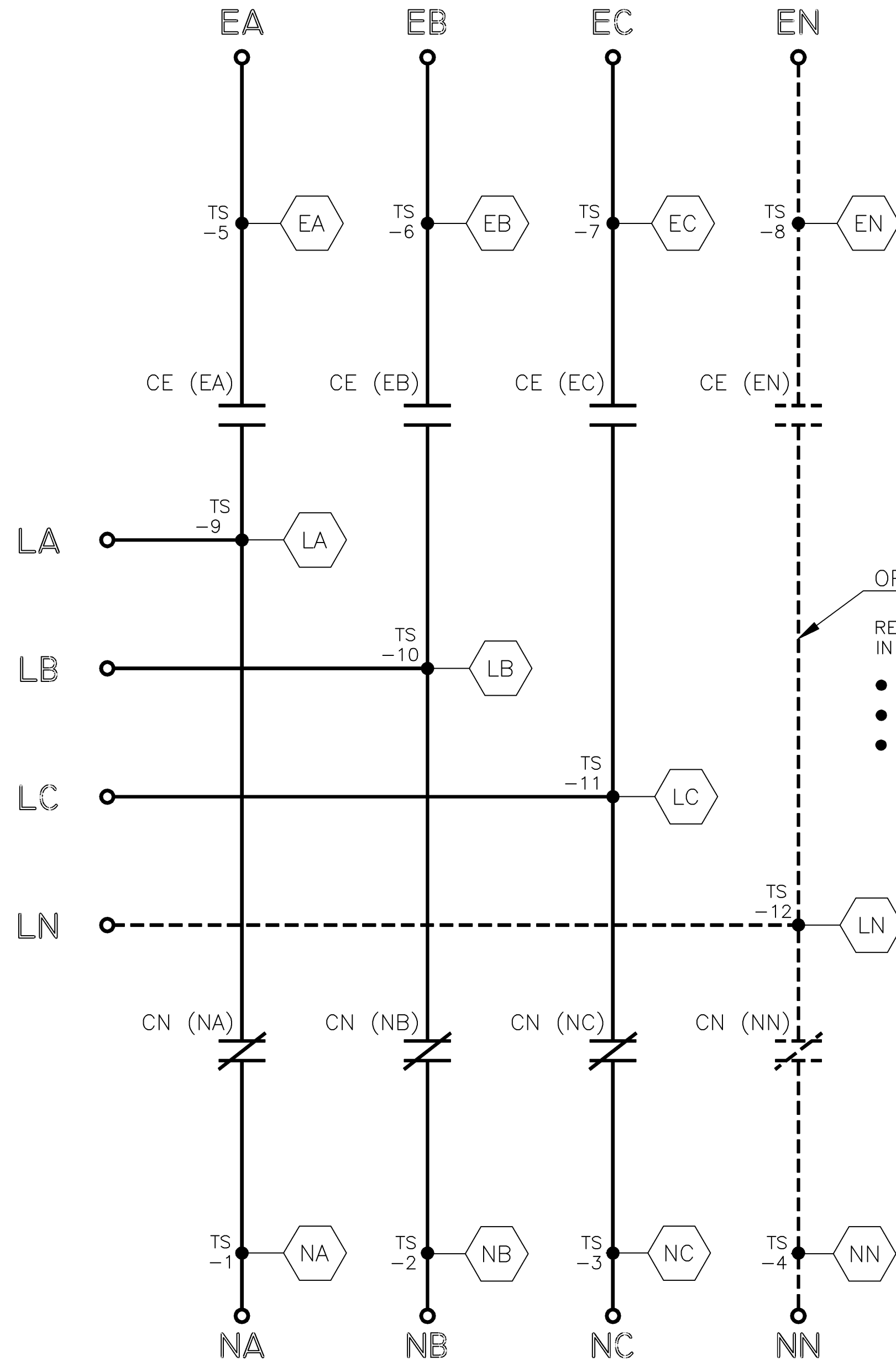
ASCO ASCO POWER TECHNOLOGIES, L.P.
FLORHAM PARK, NEW JERSEY 07932 U.S.A.

MAIN POWER POLES

TS OPERATOR CIRCUIT

EMERGENCY

NORMAL



OPTIONAL NEUTRAL TYPES
 REFER TO "EXPLANATION OF CATALOG NUMBER CODES" IN CATALOG NUMBER CHART ON SHEET 1.

- NONE
- SWITCHING
- SOLID BUS PLATE

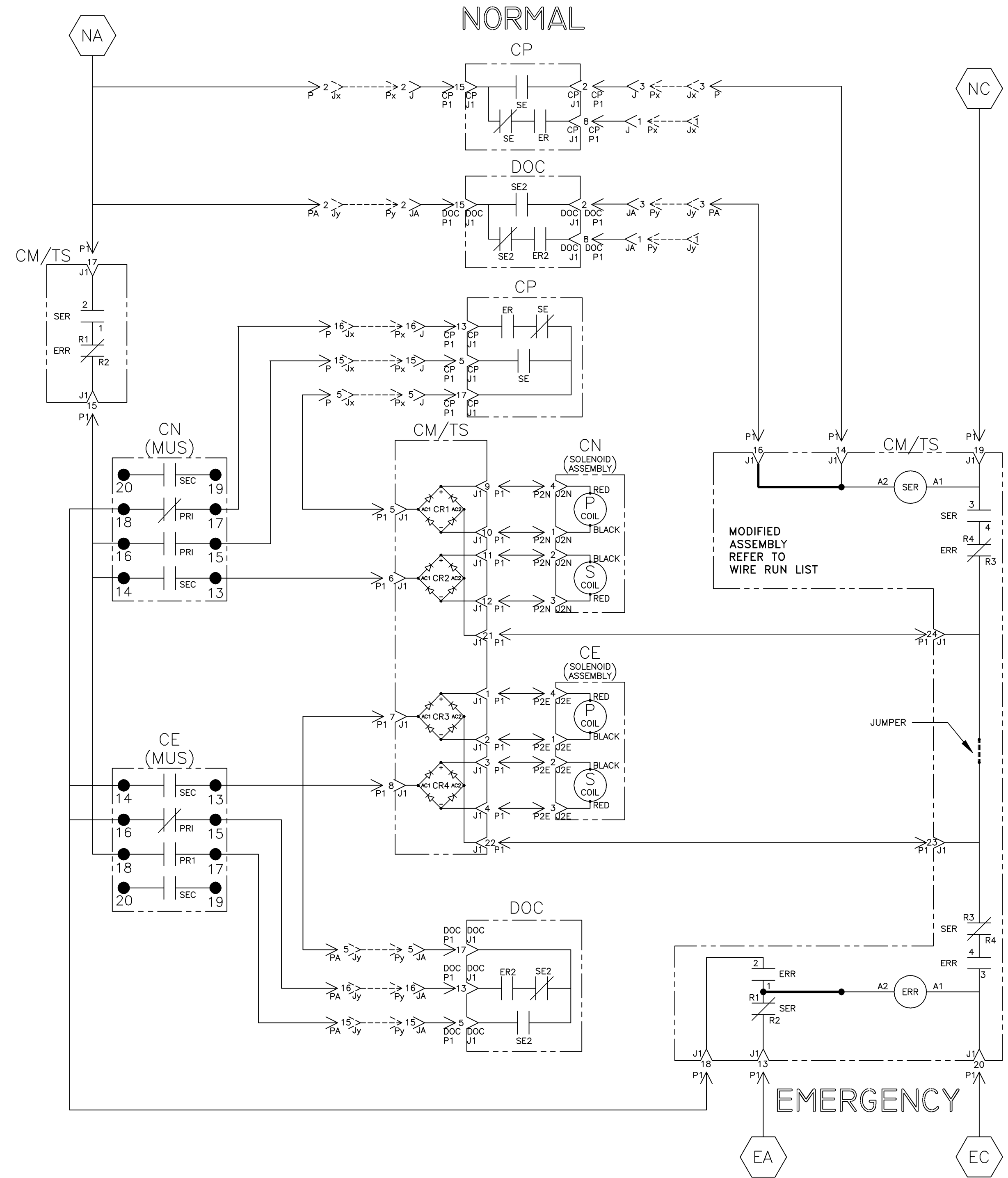
NORMAL

NOTE:
 ATS SHOWN CLOSED ON NORMAL SOURCE.

CN (MUS) CONTACTS		SOLENOID POSITION				
MUS		NORM	>	AFTER TDC	<	OPEN
13-14			X			
15-16			X			
17-18			X			
19-20			X			

CE (MUS) CONTACTS		SOLENOID POSITION				
MUS		OPEN	>	AFTER TDC	<	EMER
13-14			X			
15-16			X			
17-18			X			
19-20			X			

* AFTER SOLENOID CORE PASSES THROUGH TOP DEAD CENTER POSITION.



PROJECT NAME: WIRING DIAGRAM
 4000 SERIES (G4ACTS/G4NCTS)
 GROUP 5 CONTROLS

THIRD ANGLE PROJECTION

COMPUTER GENERATED DRAWING

SCALE 1:1 ACAD FILE

SIZE DWG. NO. DS766511

CHANGE LETTER ECN NO. 207659 SHEET 3 OF 6

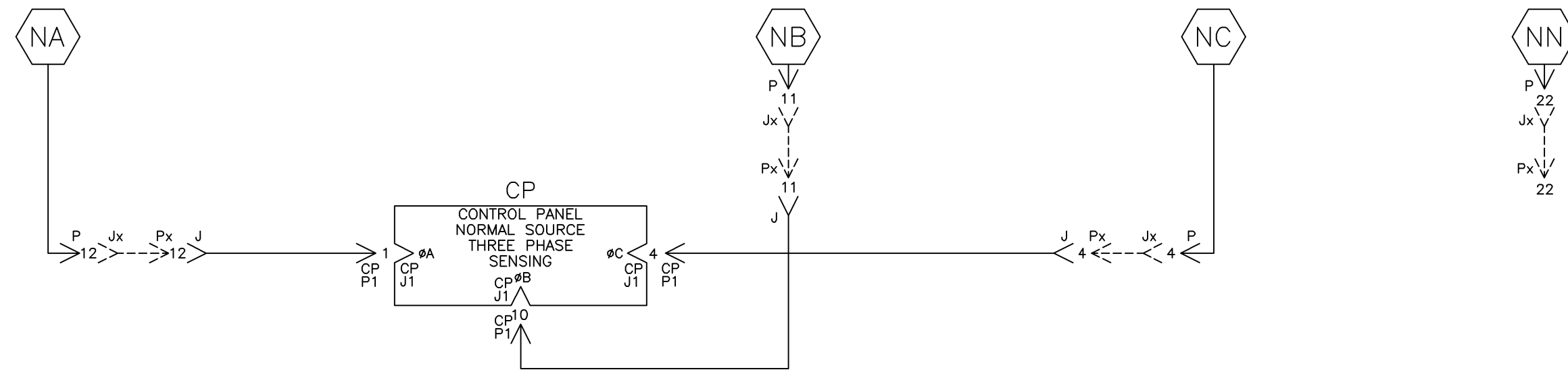
B	207659	MM	BK	02/23/06
SEE ECN				
A	205131	JPB	JPB	7/12/05
SEE ECN				
-	204825	BWM	SDH	6/05
ISSUE				

DRAWN BY	BWM	DATE	6/05	MANUFACTURING TOLERANCES TO BE IN ACCORDANCE WITH ASCO PROCEDURE MP-1-003. FOR PLASTIC PARTS SEE MP-1-055	ASSEM. REF. NO.
CHECKED				PROPERTY OF ASCO POWER TECHNOLOGIES. USE PERMITTED FOR OUR WORK ONLY. ALL RIGHTS OF DESIGN OR INVENTION ARE RESERVED.	
DRAWING APPROVAL					
FINAL APPROVAL	SDH	6/05		ASCO POWER TECHNOLOGIES, L.P. FLORHAM PARK, NEW JERSEY 07932 U.S.A.	

EMERGENCY SOURCE CIRCUITS

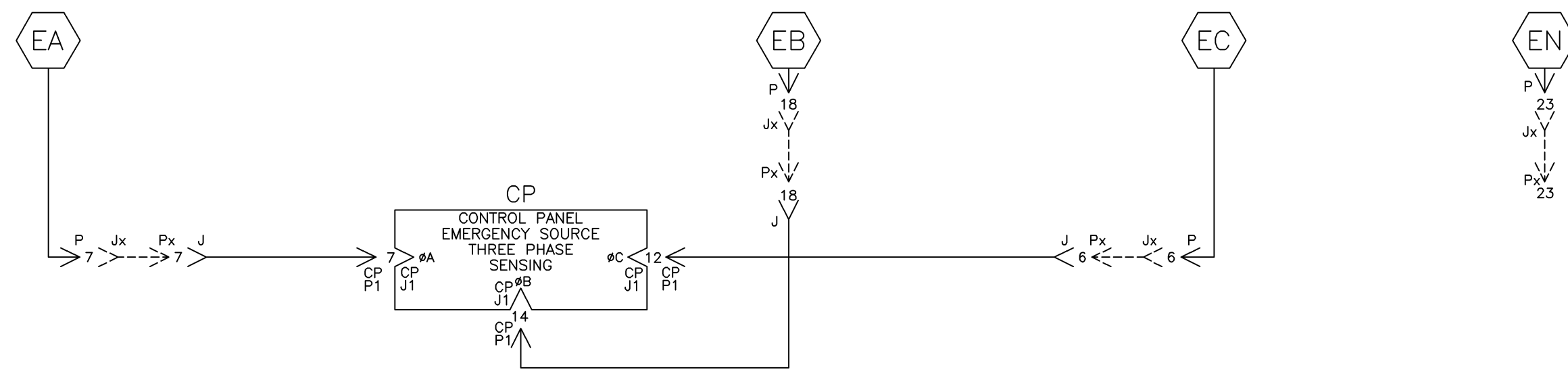
ADDITIONAL CIRCUITS

NORMAL



EMERGENCY SOURCE CIRCUITS

EMERGENCY



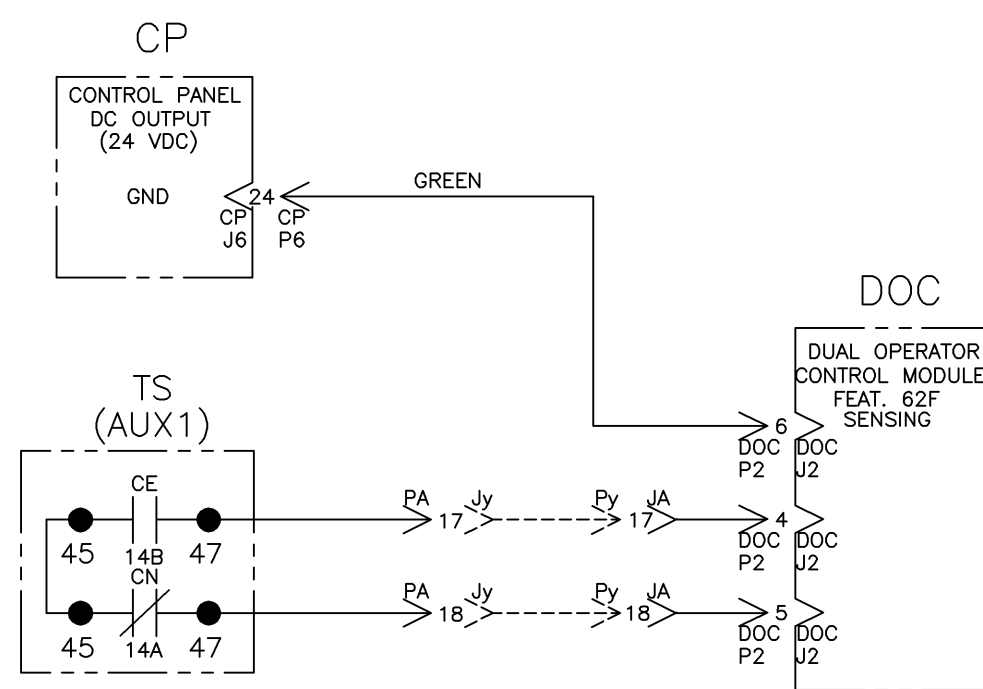
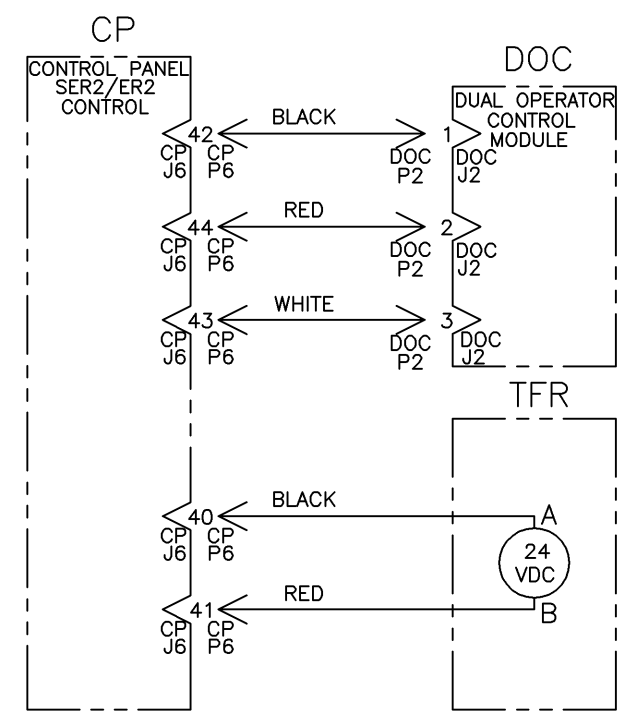
LOAD TERMINAL CIRCUITS

LOAD

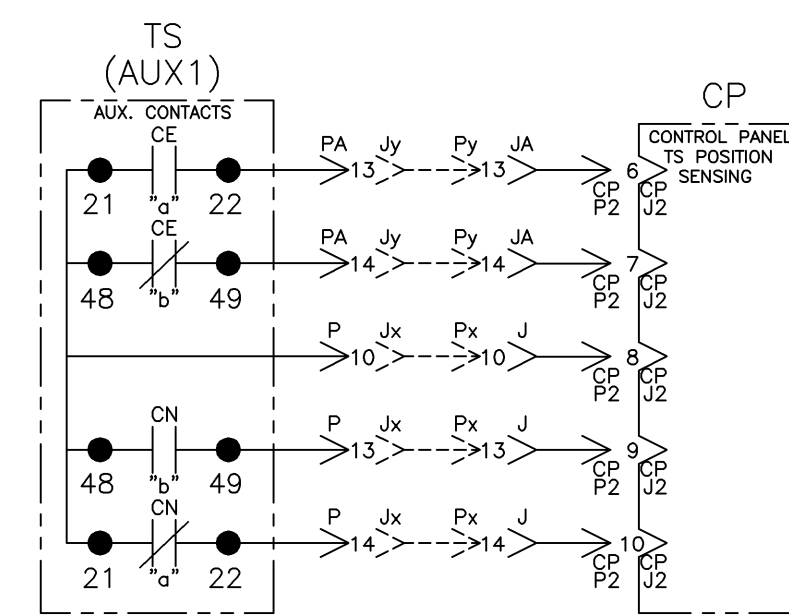


CONTROL SIGNALS & INDICATION

SER2/ER2 CONTROL



TS POSITION SENSING



PROJECT NAME:		MANUFACTURING TOLERANCES TO BE IN ACCORDANCE WITH ASCO PROCEDURE MP-1-003. FOR PLASTIC PARTS SEE MP-1-055.		ASSEM. REF. NO.	
WIRING DIAGRAM		PROPERTY OF ASCO POWER TECHNOLOGIES. USE PERMITTED FOR OUR WORK ONLY. ALL RIGHTS OF DESIGN OR INVENTION ARE RESERVED.		COMPUTER GENERATED DRAWING	
4000 SERIES (G4ACTS/G4NCTS) GROUP 5 CONTROLS		THIRD ANGLE PROJECTION		SCALE 1:1 ACAD FILE	
DRAWN BY	BY	DATE	DATE	SIZE	DWG. NO.
BWM	BWM	6/05	6/05	DS766511	4 OF 6
CHECKED				CHANGE LETTER	ECN NO.
DRAFTING APPROVAL				B	207659
FINAL APPROVAL					

CHANGE LETTER	ECN NO.	BY	APP.	DATE
B	207659	MM	BK	02/23/06
SEE ECN				
A	205131	JPB	JPB	7/12/05
SEE ECN				
-	204825	BWM	SDH	6/05
ISSUE				

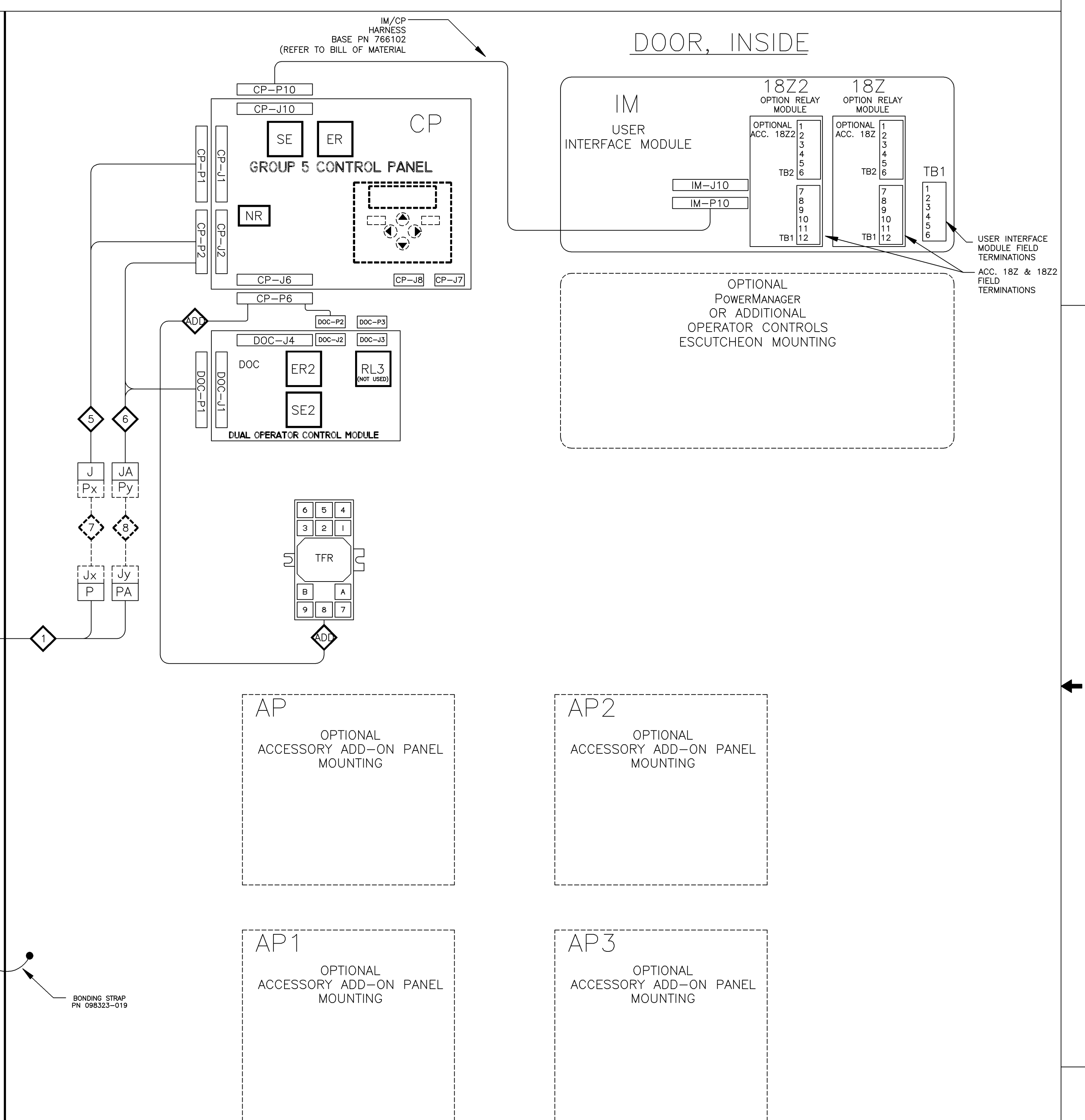
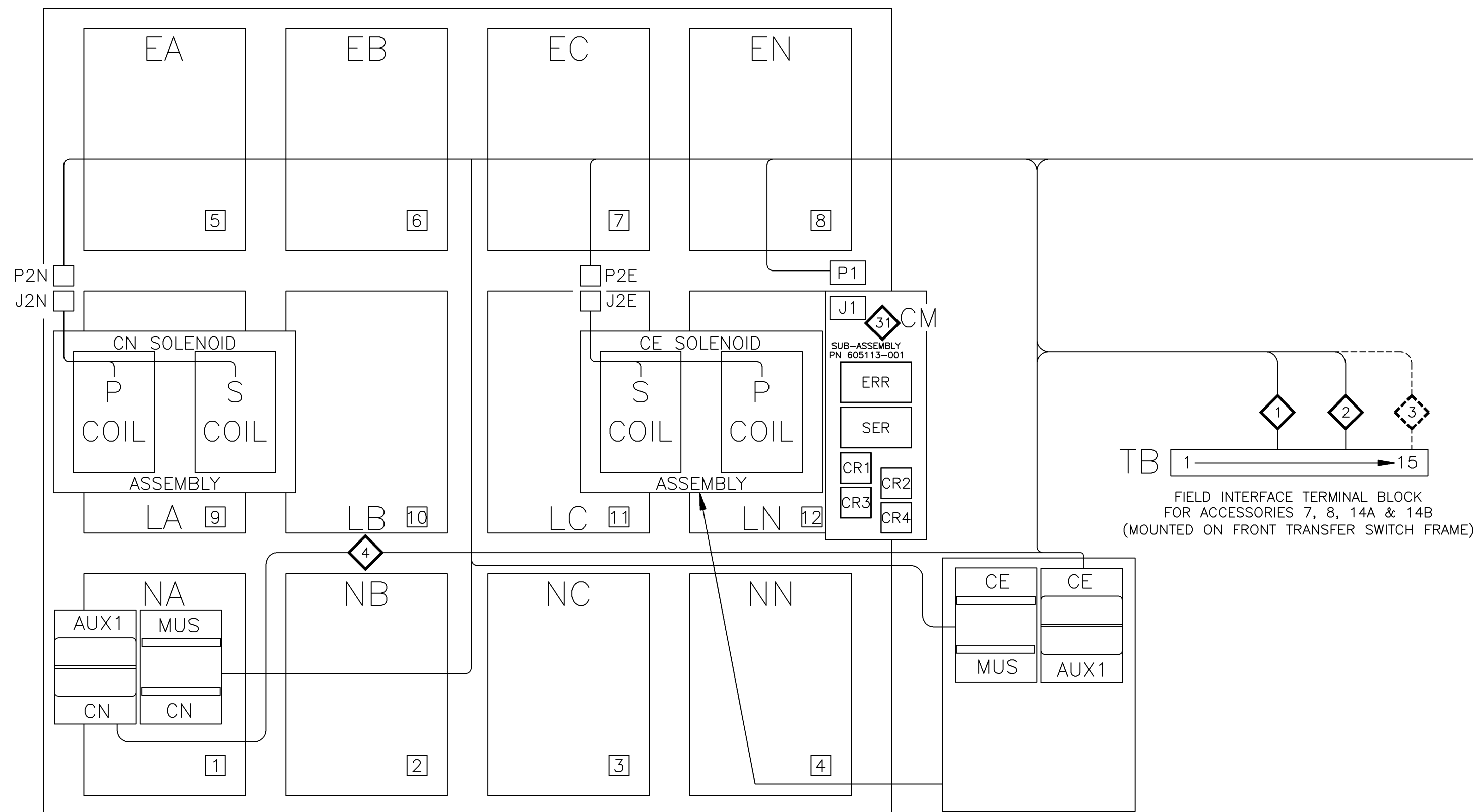
ASCO POWER TECHNOLOGIES, L.P.
FLORHAM PARK, NEW JERSEY 07932 U.S.A.

PHYSICAL DIAGRAM

ENCLOSURE

DOOR, INSIDE

TS (TRANSFER SWITCH)



B	207659	MM	BK	02/23/06
SEE ECN				
A	205131	JPB	JPB	7/12/05
SEE ECN				
-	204825	BWM	SDH	6/05
ISSUE				

PROJECT NAME:		WIRING DIAGRAM		THIRD ANGLE PROJECTION	
4000 SERIES (G4ACTS/G4NCTS)		GROUP 5 CONTROLS		COMPUTER GENERATED DRAWING	
BY	DATE	MANUFACTURING TOLERANCES TO BE IN ACCORDANCE WITH ASCO PROCEDURE MP-1-003. FOR PLASTIC PARTS SEE MP-1-005		ASSEM. REF. NO.	SCALE
DRAWN BY	BWM	6/05			1:1
CHECKED					ACAD
DRAFTING					FILE
APPROVAL					SIZE
FINAL	SDH	6/05			DWG. NO.
APPROVAL					DS766511
					CHANGE LETTER
					ECN NO. 207659
					SHEET 5 OF 6

ASCO POWER TECHNOLOGIES, L.P.
FLORHAM PARK, NEW JERSEY 07932 U.S.A.

WIRE RUN LISTING

HARNESS LOCATOR		BOX CHECKED IF HARNESS IS MODIFIED	
WIRE No.	HARNESS 619510-026 (P,P1,P2N,P2E,J3,) MAIN TS	CLR	AWG
1	P-2,TS-1		16
1	P1-17,TS-1		
1	PA-2,TS-1		
2	P-3,P1-14		
3	P-4,TS-3		
3	P1-19,TS-3		
22	P-5,P1-5		
5	P-6,TS-7		
5	P1-20,TS-7		
4	P-7,TS-5		
4	P1-13,TS-5		
6	P-8,CE(AUX1)-24		
6	CE(AUX1)-24,J3-1		
7	P-9,CE(AUX1)-25		
7	CE(AUX1)-25,J3-2		
8	P-10,CE(AUX1)-21		
8	CE(AUX1)-21,CN(AUX1)-21		
8	CN(AUX1)-21,CN(AUX1)-48		
9	P-11,TS-2		
10	P-12,TS-1		
11	P-13,CN(AUX1)-49		
12	P-14,CN(AUX1)-22		
200	P-15,CN(MUS)-15		
13	P-16,CN(MUS)-17		
14	P-17,J3-3		
15	P-18,TS-6		
16	P-19,TS-9		
17	P-20,TS-10		
18	P-21,TS-11		
19	P-22,TS-4		
20	P-23,TS-8		
21	P-24,TS-12		
31	P1-1,P2E-4		
32	P1-2,P2E-1		
33	P1-3,P2E-2		
34	P1-4,P2E-3		
23	P1-6,CN(MUS)-13		
39	P1-8,CE(MUS)-13		
24	P1-9,P2N-4		
25	P1-10,P2N-1		
26	P1-11,P2N-2		
27	P1-12,P2N-3		
29	P1-15,CE(MUS)-18		
29	CE(MUS)-18,CN(MUS)-14		
29	CN(MUS)-14,CN(MUS)-16		
28	P1-18,CE(MUS)-16		
28	CE(MUS)-16,CE(MUS)-14		
28	CE(MUS)-14,CN(MUS)-18		
30	P1-21,P1-24		
35	P1-22,P1-23		
202	PA-3,P1-16		
38	PA-5,P1-7		
211	PA-13,CE(AUX1)-22		
212	PA-14,CE(AUX1)-49		
213	PA-15,CE(MUS)-17		
214	PA-16,CE(MUS)-15		
215	PA-17,CE(AUX2)-80		
216	PA-18,CN(AUX2)-80		
223	CE(AUX2)-78,CN(AUX2)-78		
REMOVE WIRES			
6	CE(AUX1)-24,J3-1		
7	CE(AUX1)-25,J3-2		
14	P-17,J3-3		
215	PA-17,CE(AUX2)-80		
216	PA-18,CN(AUX2)-80		
223	CE(AUX2)-78,CN(AUX2)-78		
ADD WIRES			
6	CE(AUX1)-24,TB-1		
7	CE(AUX1)-25,TB-2		
14	P-17,TB-3		
215	PA-17,CE(AUX1)-47		
216	PA-18,CN(AUX1)-47		
199	J3-4		
300	P-1		
201	PA-1		
203	PA-4		
204	PA-6		
205	PA-7		
206	PA-8		
207	PA-9		
208	PA-10		
209	PA-11		
210	PA-12		
217	PA-19		
218	PA-20		
219	PA-21		
220	PA-22		
221	PA-23		
222	PA-24		

HARNESS LOCATOR		BOX CHECKED IF HARNESS IS MODIFIED	
WIRE No.	TS STD. AUX. CONTACTS	CLR	AWG
40	TB-4,CE(AUX1)-27		16
41	TB-5,CE(AUX1)-28		
42	TB-6,CN(AUX1)-28		
43	TB-7,CE(AUX1)-30		
44	TB-8,CE(AUX1)-31		
45	TB-9,CN(AUX1)-31		
HARNESS LOCATOR			
BOX CHECKED IF HARNESS IS MODIFIED			
WIRE No.	OPTIONAL AUX. CONTACTS	CLR	AWG
46	TB-10,CE(AUX1)-33		16
47	TB-11,CE(AUX1)-34		
48	TB-12,CN(AUX1)-34		
49	TB-13,CE(AUX1)-36		
50	TB-14,CE(AUX1)-38		
51	TB-15,CN(AUX1)-38		
HARNESS LOCATOR			
BOX CHECKED IF HARNESS IS MODIFIED			
WIRE No.	HARNESS 609051-001-A TS STD. AUX. CONTACTS	CLR	AWG
40	CE(AUX1)-27,CN(AUX1)-27		16
43	CE(AUX1)-30,CN(AUX1)-30		
46	CE(AUX1)-33,CN(AUX1)-33		
49	CE(AUX1)-36,CN(AUX1)-36		
52	CE(AUX1)-39,CN(AUX1)-39		
55	CE(AUX1)-42,CN(AUX1)-42		
58	CE(AUX1)-45,CN(AUX1)-45		
8	CE(AUX1)-48,CN(AUX1)-48		
HARNESS LOCATOR			
BOX CHECKED IF HARNESS IS MODIFIED			
WIRE No.	HARNESS 483763 (J,CP-P1,CP-P2) CONTROL PANEL	CLR	AWG
350	J-1,CP-P1-8		18
	J-2,CP-P1-15		
	J-3,CP-P1-2		
215	PA-17,CE(AUX2)-80		
216	PA-18,CN(AUX2)-80		
223	CE(AUX2)-78,CN(AUX2)-78		
ADD WIRES			
16	J-19		
17	J-20		
18	J-21		
19	J-22		
20	J-23		
21	J-24		
ADD WIRES			
16	J-19		
17	J-20		
18	J-21		
19	J-22		
20	J-23		
21	J-24		

HARNESS LOCATOR		BOX CHECKED IF HARNESS IS MODIFIED	
WIRE No.	HARNESS 619385 (JA,CP-P2,CP-P6) CONTROL MODULE	CLR	AWG
1	JA-2,DOC-P1-15		16
202	JA-3,DOC-P1-2		
201	JA-1,DOC-P1-8		
214	JA-16,DOC-P1-13		
213	JA-15,DOC-P1-5		
38	JA-9,DOC-P1-17		
211	JA-13,CP-P2-6		PIN
212	JA-14,CP-P2-7		PIN
ADD WIRES			
203	JA-4		
204	JA-6		
205	JA-7		
206	JA-8		
207	JA-9		
208	JA-10		
209	JA-11		
210	JA-12		
215	JA-17,DOC-P2-4		
216	JA-18,DOC-P2-5		
217	JA-19		
218	JA-20		
219	JA-21		
220	JA-22		
221	JA-23		
222	JA-24		
HARNESS LOCATOR			
BOX CHECKED IF HARNESS IS MODIFIED			
WIRE No.	HARNESS 309320-005 OPTIONAL 8 IN. EXTENSION HARNESS	CLR	AWG
350	Jx-1,Px-1		16
	Jx-2,Px-2		
	Jx-3,Px-3		
	Jx-4,Px-4		
	Jx-5,Px-5		
	Jx-6,Px-6		
	Jx-7,Px-7		
	Jx-8,Px-8		
	Jx-9,Px-9		
	Jx-10,Px-10		
	Jx-11,Px-11		
	Jx-12,Px-12		
	Jx-13,Px-13		
	Jx-14,Px-14		
200	Jx-15,Px-15		
	Jx-16,Px-16		
	Jx-17,Px-17		
	Jx-18,Px-18		
	Jx-19,Px-19		
	Jx-20,Px-20		
	Jx-21,Px-21		
	Jx-22,Px-22		
	Jx-23,Px-23		
	Jx-24,Px-24		
HARNESS LOCATOR			
BOX CHECKED IF HARNESS IS MODIFIED			
WIRE No.	HARNESS 309320-005 OPTIONAL 8 IN. EXTENSION HARNESS	CLR	AWG
201	Jy-1,Py-1		16
	Jy-2,Py-2		
202	Jy-3,Py-3		
203	Jy-4,Py-4		
38	Jy-5,Py-5		
204	Jy-6,Py-6		
205	Jy-7,Py-7		
206	Jy-8,Py-8		
207	Jy-9,Py-9		
208	Jy-10,Py-10		
209	Jy-11,Py-11		
210	Jy-12,Py-12		
211	Jy-13,Py-13		
212	Jy-14,Py-14		
213	Jy-15,Py-15		
214	Jy-16,Py-16		
215	Jy-17,Py-17		
216	Jy-18,Py-18		
217	Jy-19,Py-19		
218	Jy-20,Py-20		
219	Jy-21,Py-21		
220	Jy-22,Py-22		
221	Jy-23,Py-23		
222	Jy-24,Py-24		

HARNESS LOCATOR		BOX CHECKED IF HARNESS IS MODIFIED	
WIRE No.	SUB-ASSEMBLY 605113-001 (J1,CM) DUAL SOLENOID UNIT CONTROL MODULE ASSEMBLY	CLR	AWG
J1-1	CR3-(+)		
J1-2	CR3-(-)		
J1-3	CR4-(+)		
J1-4	CR4-(-)		
J1-5	CR1-AC1		
J1-6	CR2-AC1		
J1-7	CR3-AC1		
J1-8	CR4-AC1		
J1-9	CR1-(+)		
J1-10	CR1-(-)		
J1-11	CR2-(+)		
J1-12	CR2-(-)		
J1-13	SER-R2		
J1-14	SER-A2		
J1-15	ERR-R2		
J1-16	ERR-A2		
J1-17	SER-2		
J1-18	ERR-2		
J1-19	SER-A1		
J1-20	ERR-A1		
J1-21	ERR-A1,ERR-3		
J1-22	CR1-AC2		
CR1-AC2,CR2-AC2			
J1-23	CR3-AC2		
CR3-AC2,CR4-AC2			
J1-24	SER-R3		
J1-25	ERR-R3		
SER-R3,ERR-R3			
SER-1,ERR-R1			
SER-R1,ERR-1			
SER-4,ERR-R4			
SER-R4,ERR-4			
NOTE: SUB-ASSEMBLY NO WIRE NUMBERS NEEDED			
REMOVE WIRES			
J1-16	ERR-A2		
ADD WIRES			
J1-16	SER-A2		
ERR-1	ERR-A2		

WIRE No.	ADDITIONAL WIRING	CLR	AWG
132	CP-P6-40,TFR-A	BLK	22
133	CP-P6-41,TFR-B	RED	22 COND
134	CP-P6-42,DOC-P2-1	BLK	
135	CP-P6-43,DOC-P2-3	WHT	22 COND
136	CP-P6-44,DOC-P2-2	RED	
137	CP-P6-24,DOC-P2-6	GRN	

B	207659	MM	BK	02/23/06
SEE ECN				
A	205131	JPB	JPB	7/12/05
SEE ECN				
-	204825	BWM	SDH	6/05
ISSUE				
CHANGE LETTER	ECN NO.	BY	APP.	DATE

PROJECT NAME:		WIRING DIAGRAM	
4000 SERIES (G4ACTS/G4NCTS)		GROUP 5 CONTROLS	
DRAWN BY: BWM		DATE: 6/05	
CHECKED: SDH		DATE: 6/05	
DRAFTING APPROVAL:		ASCO POWER TECHNOLOGIES, L.P.	
FINAL APPROVAL:		FLORHAM PARK, NEW JERSEY 07932 U.S.A.	
SCALE: 1:1		ACAD FILE	
SIZE: DS766511		SHEET 6 OF 6	