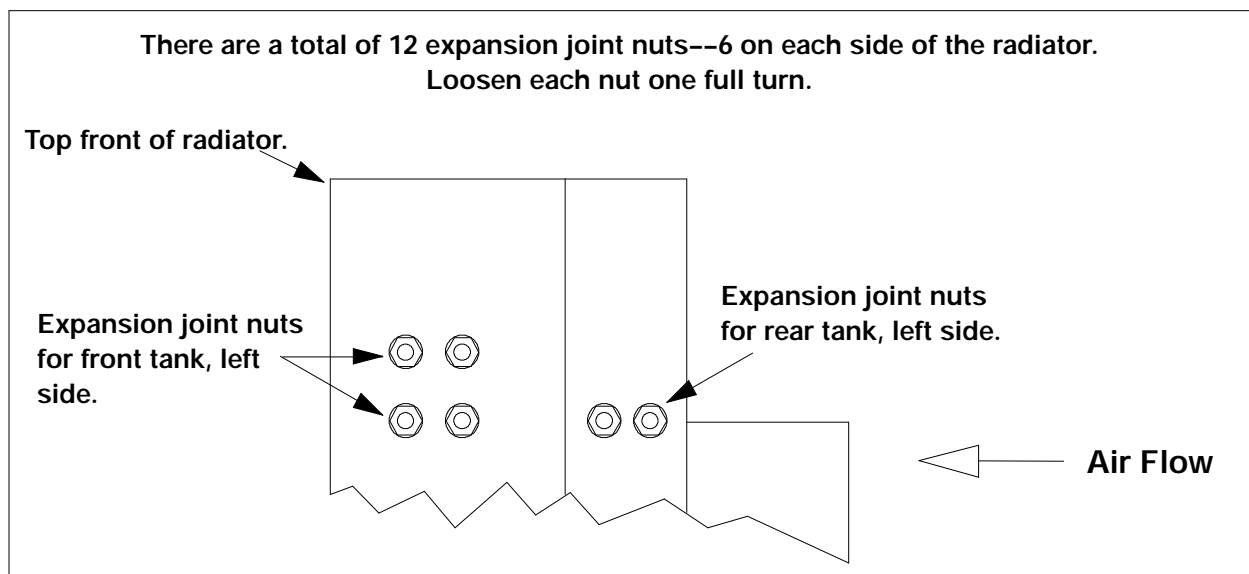


ISSUE DATE: **01/92** MODEL: **1200ROZD,**  
 REVISION DATE: - **1500ROZD,**  
**1600ROZD**

SUBJECT: **Radiator**  
**Expansion Joint**  
**Loosening.**

NO.: **519**

1200ROZD, 1500ROZD and 1600ROZD units that have radiators with the 12-nut expansion joints require correct loosening of the expansion joint nuts to permit differential thermal expansion of the radiator's tanks. The 12 expansion joint nuts are tightened for shipment, but must be loosened one full turn before putting the generator into service. See Figure 1, below.



**Figure 1. Expansion joint nuts, top left side of radiator (typical).**

Routing	Service Manager	Sales Manager	Parts Manager	Technician No. 1	Technician No. 2	Technician No. 3	Return This to
Initial Here							

