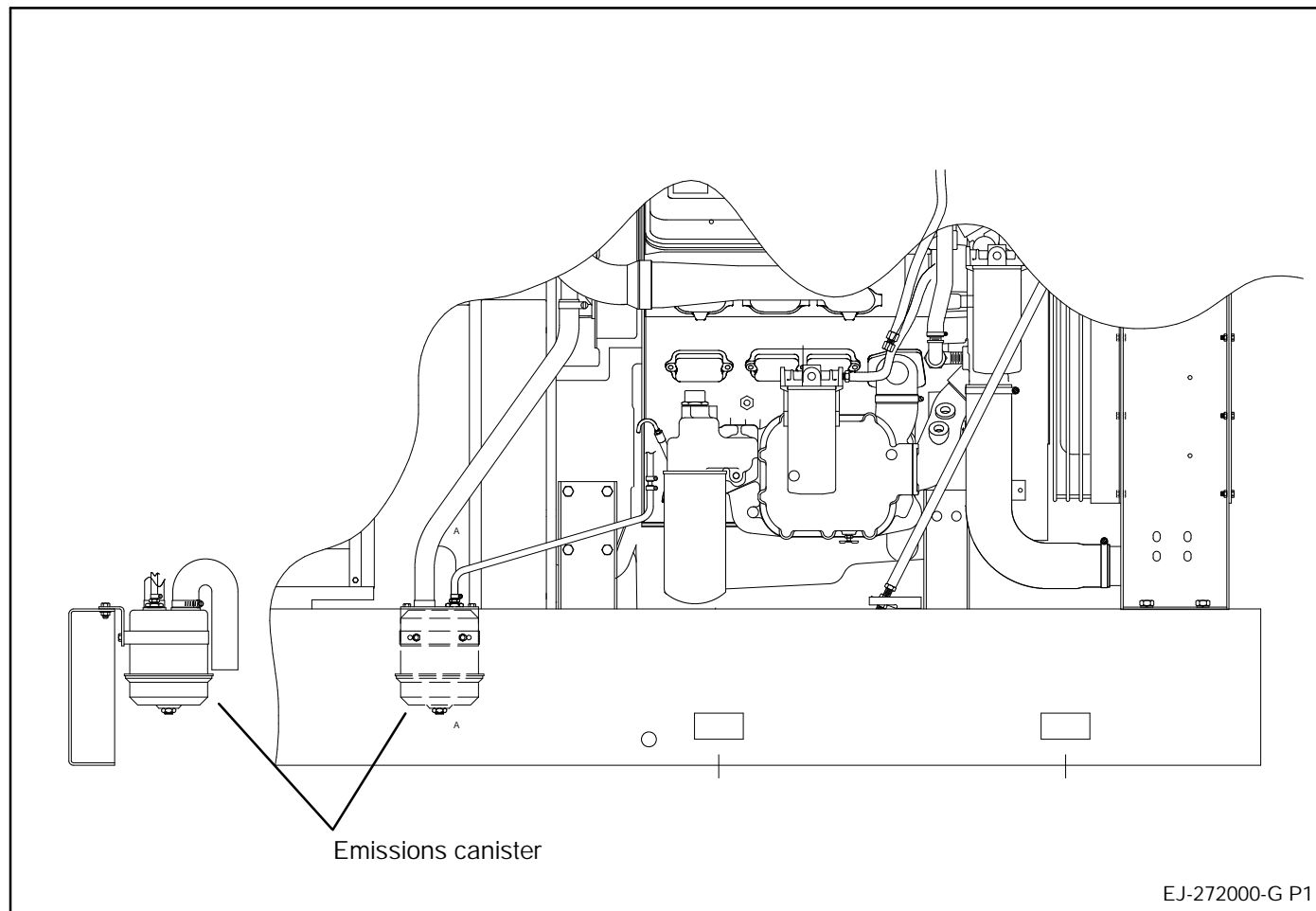


SERVICE BULLETIN

ISSUE DATE: **4/94** MODEL: **200-1600 kW** SUBJECT: **Emissions Canister NO. 528**
 REVISION DATE: - (Standby) **(Detroit Diesel Powered)** **Filter Replacement**

Filter elements are available for crankcase emission canisters. The filter element must be changed every year or every 400 hours, whichever comes first. **REPLACE THIS FILTER TO PREVENT HIGH CRANKCASE PRESSURE AND INCREASED OIL CONSUMPTION AND ENSURE AN EFFICIENTLY OPERATING CANISTER AND ENGINE.** Refer to Parts Bulletin No. 44 for filter element part numbers.



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Figure 1. 230-300 kW Emissions Canister Kit

Routing	Service Manager	Sales Manager	Parts Manager	Technician No. 1	Technician No. 2	Technician No. 3	Return This to
Initial Here							