

SERVICE BULLETIN

Original Issue Date: **7/95**
Model: **20-100ROZJ (John Deere– Saran Engines Only)**
Market: **Industrial**
Subject: **Water Pump Leakage**

Kohler Generator Division has received warranty claims for water pump replacements when coolant was found leaking from the weep hole. Leaking coolant indicates a defective seal and not a defective water pump assembly. Kohler Co. will cover water pump seal replacement under warranty. Warranty coverage does not cover water pump assembly replacement.

Some John Deere– Saran engines manufactured before generator set serial number 357881 have a multi-piece seal. The table below indicates model and spec numbers affected. The replacement seal is a single unitized seal. The Kohler part number for the seal kit for 4039D and 4039T engines is kit no. 336563. The part number for the seal kit for 6059T engines is kit no. 336655.

Follow the instructions in the John Deere service manual TP-5419 for replacing the seal. Removal of the water pump assembly is necessary.

A flat rate of 2.0 hours (flat rate #1100) has been established for this repair. Kohler Generator Division covers the cost of replacing the seal and the additional travel time to take the water pump to a machine shop press. Mileage does not apply to repairs made during a scheduled maintenance visit. Normal warranty policies apply. Submit a Warranty Claim (Form K-1500), refer to this service bulletin. Warranty reimbursement for this repair will be honored through June 30, 1996.

Model	Spec Number	Before Generator Serial Number
20ROZJ	PA-189022-27	357881
30ROZJ	PA-189123-29	357881
40ROZJ	PA-189222-27	357881
50ROZJ	PA-189316-21	357881
60ROZJ	PA-189412-20	357881
80ROZJ	PA-189530-36	357881
100ROZJ	PA-189629-35	357881

Routing	Service Manager	Sales Manager	Parts Manager	Technician No. 1	Technician No. 2	Technician No. 3	Return This to
Initial Here							