

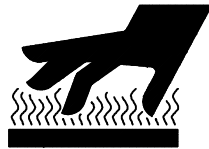
KOHLER® POWER SYSTEMS

SERVICE BULLETIN

ISSUE DATE: **12/90** MODEL: **4.5CKM--RV** SUBJECT: **Muffler Kit** NO.: **508**
 REVISION DATE: -- PA- -278317

Shaum Electric Co. (a Kohler Co. Distributor) has informed Kohler Co. that the subject muffler kit has been modified on Georgie Boy coaches manufactured after September 1, 1990.

⚠ CAUTION



Hot parts can cause personal injury. Do not touch hot engine parts. An engine gets hot while running and exhaust system components get extremely hot.

1. Removal of a 3--1/2 in. (89 mm) section from the exhaust pipe outlet. Remove section from non--flange end. Remove burrs.
2. Removal of a 2 in. (51 mm) section from the muffler inlet. Remove burrs and cut 3/4 in. (19 mm) slot (2 sides). Slot should be at same position as original (parallel to muffler length).

The purpose of this Service Bulletin is to inform installers that PA--278317 muffler kit must be modified in order to fit the majority of 1991 Georgie Boy coaches.

This modification entails:

Routing	Service Manager	Sales Manager	Parts Manager	Technician No. 1	Technician No. 2	Technician No. 3	Return This to
Initial Here							



