

ISSUE DATE: 2/92 MODEL: 4CKM/5CKM SUBJECT: Choke Adjustment NO.:520
 REVISION DATE: - 4CKMR/5CKMR (Gasoline Models Only)
 7CCKM

Depending upon local operating temperatures, adjustment of the engine's choke may be necessary. Follow the procedure outlined below for settings above and below 10°F (-12.2°C).

Choke Adjustment Procedure For Operation above 10°F (-12.2°C) (From original factory-set position)

1. Where the choke casting mark meets the black plastic cover of the choke, make a scribe mark on the choke's black cover. See Figure 1.
2. Loosen the two choke adjusting screws and rotate choke cover counter-clockwise towards leaner setting (follow direction of arrow on choke).
3. When the distance between the scribe mark on the black cover and the casting mark is 5/16 in. (8 mm) tighten the two choke adjusting screws.

Choke Adjustment Procedure For Operation below 10°F (-12.2°C)

NOTE

If not previously adjusted, leave as factory set. Otherwise, follow procedure below.

1. If scribe mark has been made on the choke's black cover, loosen the two choke adjusting screws and rotate choke cover clockwise (opposite direction of arrow on choke).
2. When the scribe mark on the black plastic cover of the choke and the choke casting mark line up, tighten the two adjusting screws.

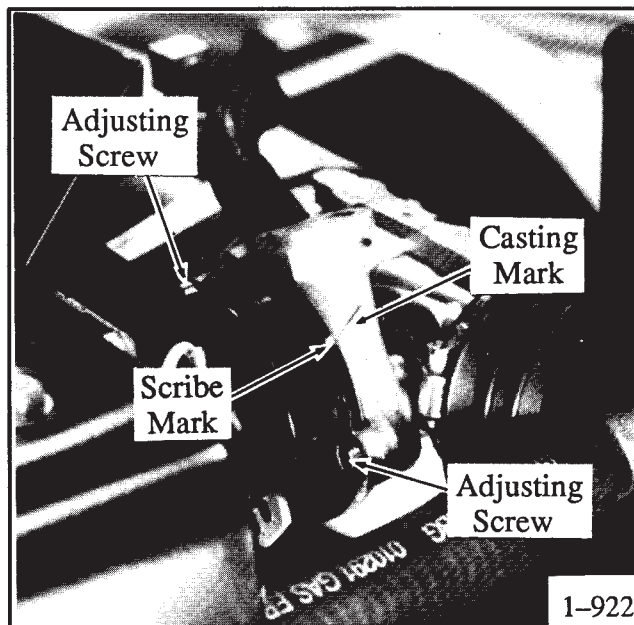


Figure 1. Typical Choke Adjustment Location

Routing	Service Manager	Sales Manager	Parts Manager	Technician No. 1	Technician No. 2	Technician No. 3	Return This to
Initial Here							

