

**SERVICE BULLETIN**

Original Issue Date: **4/95**  
 Model: **4/5CKM/CKMR and 7CCKM/CCKMR LP Liquid-Fueled Units**  
 Market: **RV/Mobile**  
 Subject: **Primary and Secondary Regulator Relocation**

Kohler Generator Division has received reports of fuel system icing and an oil-like substance accumulating in the regulators of LP liquid-fueled generator sets. In response, Kohler Generator Division developed service kits to collect this oil-like substance for periodic drainage and to help prevent fuel system icing. See Figure 1 for kit selection.

This kit requires the customer to drain off the oil accumulation periodically as outlined in the instruction sheet after installation.

Contact your Service Parts Department to order these kits. Kohler Generator Division established a flat rate of three hours for this repair which includes removal, installation, and repair for units in warranty. Use flat rate code 2754 when submitting the claim.

Model	Shaft Type	Kit Number
4CKM/CKMR	Standard	227980
4CKM/CKMR	Extended	227981
5CKM/CKMR	Standard	227969
5CKM/CKMR	Extended	227975
7CCKM/CCKMR	Standard	227954

**Figure 1. Kit Selection Depending on Model and Shaft Type**

These service kits include instructions (TT-1063 for 7CCKM/CCKMR models or TT-1119 for 4/5CKM/CKMR models) for installation and service. Installation requires removal of the generator cover and may require removal of the generator from the vehicle. The kit's instructions direct the technician to do the following:

- Relocate the primary and secondary regulators.
- Install a restricted pipe adapter in the high-pressure fuel line.
- Add a heat shield to the fuel line (7CCKM/CCKMR models).
- Drill a hole in the generator set tray and, if necessary, in the compartment floor.

Routing	Service Manager	Sales Manager	Parts Manager	Technician No. 1	Technician No. 2	Technician No. 3	Return This to
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