



### Stator/Circuit Board Kits Kit Nos. 250671, 250672, 278228

Model	Kit Number	Service Manual
4CCO	250671	TP-5161
4.5CKM-RV	278228	TP-5206
8CCO	250672	TP-5161

The Stator/Circuit Board Kit is necessary if a new stator (without center-tapped B1/B2 winding) is installed on 4CCO, 4.5 CKM-RV and 8CCO generators. Replacement of the stator on these models requires that the A-239396 or B-239396 circuit board be updated to a C-239396 or newer board. Controller circuit board replacement is necessary to accommodate the increased voltage resulting from the absence of the center-tapped B1/B2 stator connection. C-239396 (or later) circuit boards contain a voltage regu-

lator chip (VR1) capable of operating at these higher voltages. Failure to update the controller circuit board during kit installation could result in damage to the generator controller.

To install the Stator/Circuit Board Kit refer to the Service Manual for your particular model from the above table. Follow the prescribed disassembly/reassembly procedure and refer to the appropriate wiring diagram for proper connection of stator leads B1 and B2. **Be sure to observe all safety precautions listed at the front of the service manual during kit installation.**