Supersedes Descriptive Bulletin 29-952
dated July 1990, pages 1-4

Maintenance Bypass Switch

Contents

Maintenance Bypass Switch

Product Description

The Cutler-Hammer Maintenance Bypass Switch (MBH) is a UL 1008 listed device that provides a simple and effective means for bypassing uninterruptable power supplies while maintaining continuity of power to the critical computer loads. A Maintenance Bypass Switch is a requirement on every UPS installation in order to accommodate the maintenance and testing of the UPS System.

Application Description

The most typical applications of the MBH are on Static or Rotary type UPS Systems of 50 kVA or greater.

- Static UPS Systems may require maintenance to the inductors or the capacitors that are needed for filtering and SCR commutation.
- Motor Generator Systems, while extremely reliable require more maintenance to the mechanical moving parts. Bearings and couplings need to be greased and examined to ensure proper functioning.

The Cutler-Hammer Bypass Switch is the first Maintenance Bypass Switch to offer a UL 1008 listing. As a transfer switch it carries a 100% rating and is compatible with UPS systems up to 750 kVA at 480V.

Features

- UL1008 listing — File E61639.
- Make before break electrical operation.
- Lockout circuit to be wired into the UPS bypass authorization.
- Pilot devices to show UPS position "Normal" and "Bypassed."
- Pilot device to show "Lockout" enabled.
- Reliable manually initiated electrical operation.
- High interrupting ratings are standard.
- Solid neutral connections are standard.

Benefits

- Safe and reliable operation is ensured due to the simple and durable switching design.
- Unauthorized bypass is prevented by the need of UPS System to send the bypass authorized signal.
- 100% current ratings makes selection to the UPS kVA ratings easy to accomplish.
- Use of high interrupting rating switches or breakers makes the Maintenance Bypass Switches adaptable to systems with high levels of available fault current.

General Specifications

- Frequency 60 Hz.
- Line characteristics:
  - Nominal line voltage +15%, -25%
- Operating temperature:
  - 0°C – 70°C
  - 32°F – 160°F
- Storage temperature -20°C – 85°C.
- Humidity 95% noncondensing.

Note: Call Cutler-Hammer for applications other than 60 Hz.

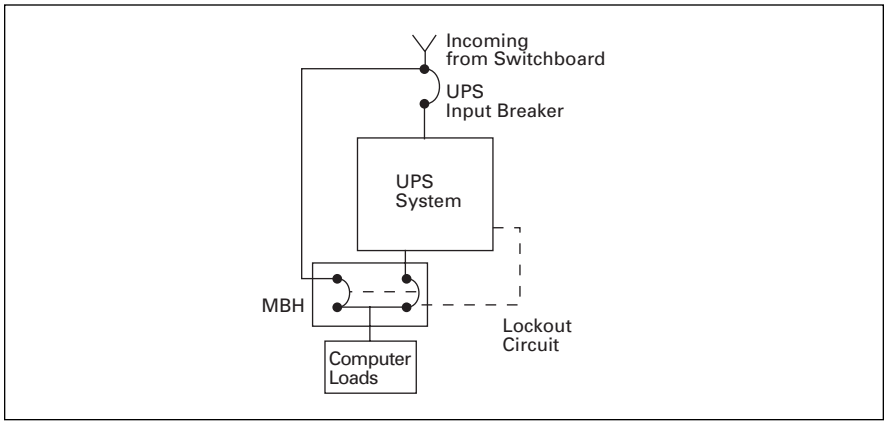


Figure 1. Application with Static UPS System

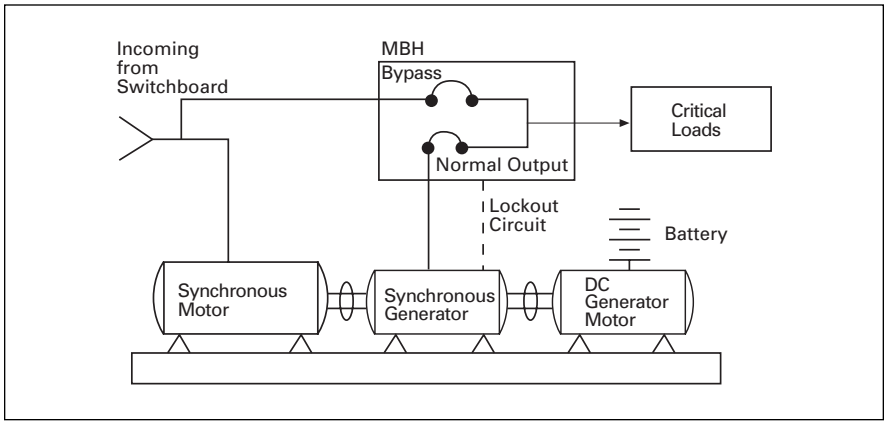


Figure 2. Application with Rotary UPS System

Table 1. kVA Rating, Full Load Current and MBS Size Cross-Reference Chart

kVA Rating	208 V		480 V	
	FLA	MBH Rating	FLA	MBH Rating
30	83.3	100	36.1	100
50	139	150	63	100
65	180	225	81	100
75	208	225	90	100
100	278	300	120	150
125	347	400	150	225
150	416	600	180	225
200	555	600	240	300
225	625	800	271	300
250	722	800	301	400
300	833	1000	361	400
350	972	1000	420	600
400	—	—	480	600
450	—	—	540	600
500	—	—	601	800
600	—	—	720	800
750	—	—	902	1000

Table 2. Transfer Switch Equipment Catalog Numbering System

MB H E FD A 3 0030 A S U

TYPE Position 1-2
MB = Maintenance Bypass

ORIENTATION Position 3
H = Horizontal

LOGIC Position 4
E = Electromechanical

FRAME Position 5-6
Molded Case
FD = 30 – 200A
KD = 150 – 300A
KD = 400A ①⑤
LD = 400A, 600A ③
MA = 600A ④
MD = 600A, 800A ①⑤
NB = 800 – 1000A
ND = 800 – 1000A ①

SWITCH Position 7
A = Fixed Mount, Molded Case Switch (MCS) Both

POLES Position 8
2 = 2-Pole
3 = 3-Pole
4 = 4-Pole

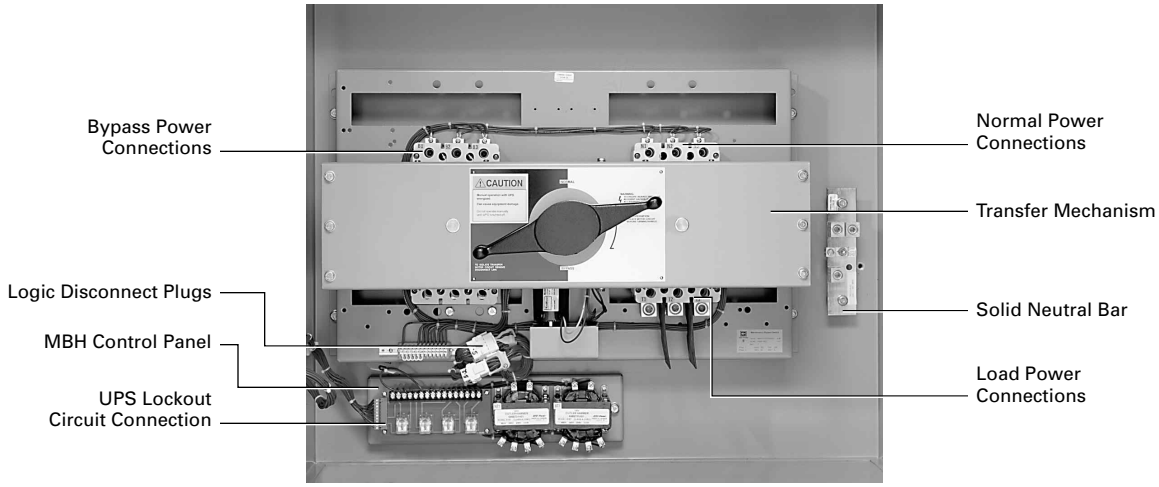
AMPERES Positions 9-12
0030 = 30A
0070 = 70A
0100 = 100A
0150 = 150A
0200 = 200A
0225 = 225A
0300 = 300A
0400 = 400A
0600 = 600A
0800 = 800A
1000 = 1000A

VOLTAGE Position 13
A = 120V 60 Hz
B = 208V 60 Hz
W = 240V 60 Hz
X = 480V 60 Hz

ENCLOSURE Position 14
K = Open
S = NEMA 1
J = NEMA 12
R = NEMA 3R
L = NEMA 4
D = NEMA 4X

LISTING Position 15
U = UL Listed
R = CSA (Recognized)
X = No Listing

① Contact factory for availability.
② For 120/208V or 120/240V AC.
③ 600A for 120/208V or 120/240V AC.
④ With 4-Pole, 600 amperes use NB.
⑤ 800A for 120/208V or 120/240V AC.



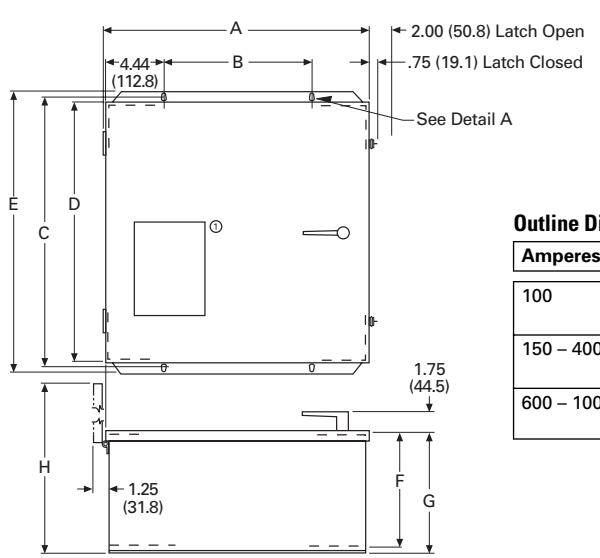
Maintenance Bypass Switch

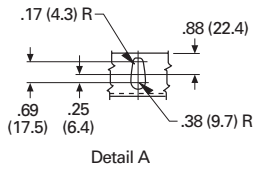
Table 3. Standard Withstand, Closing and Interrupting Ratings ①

Transfer Switch Ampere Rating	Rating When Used with Upstream Circuit Breaker				Rating When Used with Upstream Fuse		
	Suggested Breaker Rating ②	240V	480V	600V	Maximum Fuse Rating	Fuse Type	480V
100	100	100	65	25	200	J, T	200
150	150	100	65	25	400	J, T	200
225	225	100	65	25	400	J, T	200
300	300	100	65	25	400	J, T ③	200
400	400	65	35	25	600	J, T	200
600	600	65	50	25	800/1200	J, T	100/200
800	800	65	50	25	1200/1600	L	100/200
1000	1000	65	50	25	1600	L	200

Note: To attain the maximum rating shown in the chart when protected by an upstream breaker the upstream device must have an equivalent interrupting rating.

① Tested in accordance with UL 1008.
② For maximum breaker rating in circuits where the transfer switch is evaluated as a "motor branch circuit conductor" refer to the NEC Section 430-25 for sizing.
③ Also can use Class RK5 fuse with 100 kA rating.





Outline Dimensions in Inches (mm) for NEMA 1 Enclosure

Amperes	A	B	C	D	E	F	G	H
100	22.88 (581.2)	13.13 (333.5)	22.74 (577.6)	22.62 (574.5)	24.50 (622.3)	9.78 (248.4)	10.28 (261.1)	32.31 (820.7)
150 – 400	38.88 (987.6)	29.13 (739.9)	35.74 (907.8)	35.62 (907.8)	37.50 (952.5)	17.28 (438.9)	17.78 (451.6)	55.81 (1,417.6)
600 – 1000	38.88 (987.6)	29.13 (739.9)	49.74 (1,263.4)	49.62 (1,260.3)	51.50 (1,308.1)	17.28 (438.9)	17.78 (451.6)	55.81 (1,417.6)

Figure 3. Outline Dimensions and Terminal Data

Table 4. Maintenance Bypass Switch Terminal Data

Maintenance Bypass Switch (MBH)		Terminal Data			
Amperes	Breaker Frame	Normal	Emergency	Load	Neutral
100	FD	(1) #14 – 1/0	(1) #14 – 1/0	(1) #14 – 1/0	(3) #14 – 1/0
150	FD	(1) #4 – 4/0	(1) #4 – 4/0	(1) #4 – 4/0	(3) #4 – 350
150 – 300	KD	(1) #3 – 350	(1) #3 – 350	(1) #6 – 350	(3) #4 – 350
400	KD ④⑤	(1) #3 – 350	(1) #3 – 350	(1) #6 – 350	(3) #4 – 350
400	LD	(2) 3/0 – 350	(2) 3/0 – 350	(2) #1 – 500	(6) 250 – 350
600	MA	(2) #1 – 500	(2) #1 – 500	(2) #1 – 500	(12) 4/0 – 500
600	MD ④⑤	(2) #1 – 500	(2) #1 – 500	(2) #1 – 500	(12) 4/0 – 500
800	MD ④⑤	(3) 3/0 – 400	(3) 3/0 – 400	(3) 3/0 – 400	(12) 4/0 – 500
800	NB	(3) 3/0 – 400	(3) 3/0 – 400	(3) 3/0 – 400	(12) 4/0 – 500
1000	NB	(4) 4/0 – 500	(4) 4/0 – 500	(4) 4/0 – 500	(12) 4/0 – 500

④ Consult factory for availability.
⑤ For 120/208V AC or 120/240V AC applications only.

TD15A13TE